

FUTEK

ADVANCED SENSOR TECHNOLOGY, INC.

LOAD CELL (gram-million lbf)



TORQUE SENSOR (in-oz - 500K in-lbs)



PRESSURE SENSOR (bar - 36K psi)



MULTI-COMPONENT Special & Multi-Component



INSTRUMENT Digital Displays & Amplifiers



VCal™ SYSTEM

Sensor Verification System



www.futek.com

About Futek

Located in Irvine, California, FUTEK Advanced Sensor Technology, Inc. is a leading manufacturer of:

- **Load Cells (10 g -- 1 mil lbf):** S-Beam, Pancake, Load Button, Donut / Thru Hole, Load Washer, Canister, Multi-Component, Force Sensor (OEM), Bending Beam, Planar Beam, Fold Back, Single Point
- **Torque Sensors (5 in-oz -- 540 K in-lbs):** Reaction, Rotary, Flange to Flange, Shaft to Shaft, Square Drive, Screw Driver, Torque Wrench
- **Pressure Sensors (1 bar -- 30,000 PSI):** Male / Female, Flush Mount
- **Instruments:** Signal Conditioner, Digital Display, Verification / Calibration System

Futek manufactures all load cells and reaction torque sensors in the U.S. We also work with our partners in Europe in order to support our customers' needs for pressure and rotary torque sensors. Since our inception in 1988, FUTEK Advanced Sensor Technology, Inc. has demonstrated steady growth and built a solid reputation in both US and overseas markets. We pride ourselves in being a quality solution company and work everyday towards enhancing our quality culture. Customers find our winning formula attractive and recognize the benefits of our high quality products and services.

Mission Statement:

Recognizing customer challenges and providing ideal solutions by utilizing our 3D vision:

- DESIGN** a creative and innovative product line;
- DEMAND** excellence in our products, services, and people;
- DELIVER** successful results

Industries / Capabilities

Although our expertise in Sensor / Transducer technology ranges in many industries, we have advanced our product line and custom manufacturing ability particularly in the following industries:

Medical / Pharmaceutical: Being a solution company, we've had great success in helping many medical applications with OEM products, as well as testing and verification of medical products. Valuable features we provide include:

- Low capacity w/ **overload protection**
- Miniature
- High volume OEM
- Customized
- **Submersible**
- RoHS compliant



Automotive: Endurance testing is a high requirement in the automotive industry. Futek products have been the number one choice for many automotive manufacturers due to:

- One piece construction - no bolted assembly
- Off center loading capability / spike resistance
- Extraneous load & moment capabilities
- Designed for environmental chamber test conditions
- Digital CAN bus output
- A2LA
- ISO 17025 Accreditation
- ANSI/NC SL Z540-1-1994



System Integrator / Automation: Futek offers an assortment of sensors with a variety of the package sizes and load ranges. Other full systems features are:

- Amplified output
- Din-rail in-line amplifier supporting PLC
- Quick and on-time delivery
- Turnkey system

Aerospace / Avionic: Testing and qualification is essential in aerospace programs before, during, and after operations. Therefore reliable and high precision products in various sizes and light weight are the reasons for our success in this market. Key features include:

- High capacity
- Smart sensor
- Meeting long term "MTBF" requirements
- FMEA (Failure Modes and Effects Analysis)
- Reliable certified calibration
- Online calibration certificate
- **Cryogenic**
- TEDS / IEEE 1451.4

Other industries we specialize in include:

Civil Engineering / Seismic, Ship Yards, Material Handling, Defense, Nuclear Power / Chemical Plants

Whether you're looking for a standard product, need to modify an existing product or require a completely Custom Built Sensor with related instruments, Futek can provide the solution!

Futek Design Highlights

FEA

Futek Engineers extensively use 3-D Computer Modeling and Finite Element Analysis (FEA) to optimize designs of standard products as well as custom products.



In-House Machining

In-house CNC machining capability, such as Wire EDM, Turning and Milling, for production as well as for prototyping is a great asset to Futek in designing and machining innovative products with a quick turn around time.



Built-In Conditioner/ Amplifier/Digital

Futek miniaturized electronic capability enables a built-in circuits option for most of its products such as LCF Series and Torque Sensors. For the cable version inline integration is available.



ID Chip (TEDS)

Futek VCal™ Certified Reference Sensors have built-in ID Chip for auto recognition as a standard feature. Customers can also add this feature as an option to other sensors. The ID chip will support IEEE 1451.4 standard.



ISO/IEC 17025 by A2LA

Futek's Calibration Services are fully accredited to ISO/IEC 17025:2005 through its independent accreditor, The American Association for Laboratory Accreditation (A2LA). This certification includes accreditation to ANSI/NCSL Z540-1-1994.



Endurance Testing

Futek engineering lab performs extensive Endurance Testing in order to optimize its design capability and maintain quality processes. Recent endurance testing has performed 400 Million cycles on S Series model LSB300 Series, as shown in the picture.



Deadweight Calibration

With Load Cell specifications' continuing to become more stringent, Futek has invested in acquiring precision Dead Weight Calibration Systems. With these deadweight systems Futek has been able to improve on their already superb sensors by being able to perform tests that are otherwise near impossible when using mechanical loaded calibration machines. Currently Futek has Dead Weight Calibration Capabilities ranging from 1mg to 10K lb. We also perform hydraulic calibration up to 2 million lb.



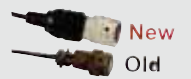
Futek Strain Relief

Strain relieving cables have been a major concern throughout the sensor industry. The common practice is to use epoxy or a crimp to hold the cable in place. Most of the time, this approach will not hold up to the harsh environments the sensors are placed in. Quite a few customers brought this to our attention and we decided to develop our own custom strain relief. **Futek strain relief uses a specially designed stainless steel double ended collet to hold the cable and strain relief spring in place.** Even though the machining is complex and the parts are extra costs in production, Futek made a decision that it would be a value added enhancement at no additional charge to our customers. This feature of firmly securing the cable and protecting cables from being torn from the sensor has greatly improved our customer satisfaction.



Bendix Molded Connector & Cable Assembly

With great attention to details and concerns for customer satisfaction, Futek is introducing the new integrated molded cable with Bendix® connector. The cable and connector are molded together to create an extraordinary strain relief. The connector also has a **360 degree shield** between the cable and connector assembly to **greatly minimize EMI interference.** The PT06A-10-6P style connector will be available with our custom 28 Awg, 6 Conductor Braided Shielded Polyurethane Cable in lengths of 5', 10', 15', 20', 25' and 30'. The cable can also be supplied with connectors on both ends with a cable length of 30'.



Overload Protection

There are many ways to help protect a sensor from accidental overloads. Futek has found the most effective and accurate way is to integrate the overload into the actual part. In the past many companies would use pins or bolts to stop a sensor from overloading, but these were time sensitive and technician dependant. **Since Futek has integrated the overload stop into the sensor, our overload protection has been much more repeatable and reliable because there is no secondary component used.** You can find overload protection on Futek's LRF400, LSM200, LSM250, LSM300, LSM350, LSB300 and LSB350. We are continuously adding this feature to other products as well.



Frequently Asked Questions About TEDS

1. What is TEDS?

TEDS stands for Transducer Electronic Data Sheet. It contains information relevant to the sensor in question, such as serial number, calibration dates and calibration factors. TEDS is defined by the TDL or Template Description Language as defined by the IEEE 1451.4 standard.

2. What is TDL?

TDL stands for Transducer Description Language. Similar to a computer language TDL allows storage of TEDS parameters in the most space efficient manner. This data compression is needed due to the limited amount of storage space available in typical TEDS memory.

3. What is a TEDS template?

A TEDS template is defined by the TDL and IEEE1451.4 standard. The template is a set of fields that define data type, data size, and actual information.

4. What is the purpose of TEDS?

TEDS will simplify the configuration of electronic equipment by providing all the information needed for the setup and calibration of electronics. Ideally the electronics would self configure.

5. How is TEDS implemented?

TEDS is implemented by using a 1-Wire EEPROM device. This device receives and transmits bits of information that is permanently stored or changed as desired. The host instrument is responsible for the data transfer.

6. How is TEDS stored?

TEDS can be stored in any type of electronic memory. Typically the Maxim/Dallas 1-wire based memory is the preferred memory due to low pin out count and ease of integration into sensors. However data space is limited.

7. How are TEDS created?

The IEEE 1451.4 standard provides predetermined templates for most sensors. However by using the TDL language new templates can be created. The TDL code would then be provided to end user. It then becomes their responsibility for translation.

8. What are the benefits of TEDS?

1. Calibration information can be stored in the sensor itself, losing certificates will not be a problem.
2. Sensor specific information can be updated at any time.
3. Auto-configuration of TEDS enabled instrumentation would allow quick swapping of sensors as needed and save time.
4. Standard TEDS templates are available for virtually any type of sensor.

9. What are the limitations of TEDS?

1. Chip could be damaged due to mishandling or possible ESD discharge. Data would be irrecoverable.
2. Chip could be accidentally written over, losing information.
3. Instrumentation may not support all templates or configurations.
4. Templates may not support all desired parameters.
5. Calibration discrepancies exist between instrumentation, even if the same type. Meaning that a specific sensor output may not match if interfaced to different instruments. TEDS is designed as an information carrier. Use in calibration or auto configuration may carry some accuracy discrepancies.

10. Is the "TEDS" option available on FUTEK products?

Yes for all sensors and selected instruments such as the IPM500, IBT500 & also CSG series in-line amplifier.

11. Does FUTEK upgrade existing Customer sensors with the "TEDS" option? Yes.

FUTEK TEDS Sensor Kit



Frequently Asked Questions About Instrumentation

1. What is the difference between analog and digital signals?

An analog signal is infinitely continuous, a digital signal is quantized or broken up depending on bit resolution.

2. What is a bit?

A bit of information represents either an "on" or "off" state.

3. What is a bit resolution?

Bit resolution is the number of steps or possibilities for a given # of bits. For example, a 4 bit number has 2 to the power of 4 possibilities which equals 16 distinct possibilities.

4. What are "nibbles", "bytes" and "words"?

A nibble = 4 bits, a byte = 8 bits, a word = 16 bits.

5. What does "kilo", "mega" and "giga" mean in the digital domain?

Kilo = 1024, mega = 1024², giga = 1024³. Therefore 8k bytes means that we have 8 x 1024 = 8192 pieces of 8 bit information.

6. What is analog to digital conversion?

This is the process in which an analog signal is quantized into a digital signal. Usually performed by a device known as an analog to digital converter.

7. What is frequency response?

Another term to describe bandwidth.

8. Why do I sometimes see a -3db cutoff frequency listed as a specification? What does this mean?

This is the point where the signal will attenuate to about 70.7% of the original signal, usually chosen as a marker in which to describe the bandwidth of a filter or device. The -3db is the smallest discernable step in volume that the human ear will distinguish.

9. What is a sampling rate?

The number of times per second an analog to digital converter takes readings and converts per second.

10. What is the Nyquist criteria?

In order to re-create an analog signal, the sampling rate must be at least twice the frequency of the source analog signal.

11. What is bandwidth?

The span of input frequencies that a device is designed to operate within.

12. Why is the bandwidth sometimes lower than the sampling rate?

In order to capture small details of a real world signal, higher sampling rates are needed to avoid the aliasing and meet the Nyquist criteria. The sampling rate is your time domain resolution.

13. Is the sampling rate affected by electrical loads such as impedance of a sensor?

Typically no. However, in some multiplexed systems the sampling rate is divided equally among different channels.

14. What is output and input impedance?

Output impedance is the minimum resistive load on an electrical output that will not cause a voltage drop for a given voltage. Input impedance is the amount of resistive loading in an electrical input. Instrumentation typically has very high input impedance to reduce resistive errors.

15. How many sensors can be connected to instrumentation?

This is dependent on output impedance of excitation circuitry. The parallel combination of resistive loads cannot be less the minimum required load on the given electrical output.

Frequently Asked Questions About Futek Sensors

- 1. What is the technology used on FUTEK Sensors?**
Bonded foil strain gages.
- 2. What is the "FS" or "RO" which are referred to in this catalog or other drawings?**
"FS" stands for FULL Scale and "RO" stands for Rated Output which is also known as terminal output which is the mV/V output at the rated capacity. It is used to calculate percentage error.
- 3. What exactly is mV/V output?**
The electrical output of sensor in milli volts (mV) per volt (V) of sensor excitation at the rated load, Torque or pressure. For example the electrical voltage output of a load cell with 2 mV/V out put at 100 lbs rated capacity utilizing 10 volts excitation will be 20 mV at 100 lbs or 0.2mV for each lbs of applied load.
- 4. What is the Scale factor used on FUTEK certificates with system calibration?**
When a sensor is calibrated with FUTEK IPM500 (D500) series of display instruments a unique # is provided for the system which is called Scale factor. If the sensor is replaced or changed, the scale factor for the replacement sensor or new sensor should be entered utilizing the Menu of the display for proper scaling of the new or changed system. Please visit www.futek.com tech support section for IPM500 (D500) series.
- 5. Is calibration Certificate available online?**
Yes, Futek has made full calibration certificate available online since 1998. Please visit www.futek.com and enter the sensor ID# engraved on each FUTEK sensor in the search box or you may also refer to tech support for calibration record.
- 6. How reliable are Futek load cells? What will the failure rate or MTBF be in my application?**
Pls contact FUTEK or visit www.futek.com for a white paper on "MTBF".
- 7. How well will Futek sensors survive fatigue in repetitive testing applications?**
It depends on sensor type and also the presence of extraneous loads & moments. Please contact FUTEK or visit www.futek.com for detailed extraneous factors per model.
- 8. How can I validate the performance of my load cell myself? Can I calibrate my load cell in-house?**
Yes you may. FUTEK offers a complete VCal system to support in house verification & calibration. Please visit www.vcal.net.
- 9. What kind of instrumentation is available to display the loads being measured? Can the load cells be interfaced to my PC?**
Please refer to instrument section on page 17. Via RS232, RS485 & USB interface & analog output option for direct connection to PC. Interface software also available.
- 10. What is meant by "Overload Protection"?**
Protects the load cell from accidental overloading above the rated capacity. FUTEK has integrated this unique feature in most of its low capacity product.
- 11. What is the range of excitation voltage that can be applied to the units?**
Futek provides maximum excitation voltage values per Model in this catalog.
- 12. What is the load cell resolution?**
All FUTEK strain gage type sensors have analog output and the resolution is limited by instrumentation, electronics, and existing noise.
- 13. Does cable length affect the load cell output?**
Yes it does. Especially with 4 wire sensors. Visit www.futek.com for detailed report.
- 14. How do I use Shunt calibration?**
See inside back cover of this catalog.

- 15. What is matched, Normalized or standardized output?**
Most FUTEK standard load cells have nominal output with $\pm 1\%$ tolerance. We can match the output of a batch of the load cells to the lowest output value. Or we can standardize or normalize the output per printed specification such as 2mV/V or 3mV/V with tighter tolerance.
- 16. How do I troubleshoot my sensor?**
Verify the bridge resistance across the input & output legs, check Zero at no load, Leakage to ground, electrical shorts, wiring code & connections and check the instrument setup & configuration. Also check your cable & connector assembly.
- 17. How critical is mounting bolt torque?**
It is very critical & can result in Zero distortion & specification errors. Visit www.futek.com for more details.
- 18. Do you have technical support for your instruments on www.futek.com?**
Yes. www.futek.com Tech Support section for more details
- 19. Can I balance my high zero offset?**
Yes. Please refer to Zero Balance calculator on www.futek.com in the calculator section.
- 20. Where did you get the very popular FUTEK on line calculators?**
All FUTEK calculators including the conversion calculators were designed, created and coded by FUTEK Engineering team.
- 21. Are FUTEK TRS, TRD, TRH 600 & 605 non contact rotary torque sensors strain gage type or magnetic type?**
They are strain gage type. FUTEK non-contact standard series meet up to 12000RPM. Please see page 14.
- 22. How do I avoid damaging my sensor during handling & installation?**
Simply have your sensor connected to the electronics, allowing the sensor to talk to you.

- 23. What is Non-linearity?**
The maximum Deviation of the Calibration Curve from a straight line drawn between the no-load and Rated Load outputs, expressed as a percentage of the Rated Output and measured on increasing load only.
- 24. What is the Hysteresis?**
The maximum difference between the transducer output readings for the same applied load; one reading obtained by increasing the load from zero and the other by decreasing the load from Rated Output. Usually measured at half Rated Output and expressed in percent of Rated Output. Measurements should be taken as rapidly as possible to minimize Creep.
- 25. What is the Non-repeatability?**
The maximum difference between transducer output readings for repeated loadings under identical loading and environment conditions.

Selected Common Acronyms

- 1. What is MTBF?**
Mean Time Between Failure is the measure of the expected reliability of a part, subsystem or system. It is a statistical measure of how long the average part of this type should operate before failure. Since this is the average, half the parts are expected to fail before this # and half after. MTBF is usually expressed in hours of operation or number of cycles to failure. MTTF, or "mean time to failure," is the same measure as MTBF and is often applied to parts or systems that are not repairable.
- 2. Why is MTBF important in selecting a sensor?**
There are two aspects in sensor selection in which MTBF can be an important factor. In designs where the sensor is in a critical application, a sensor with a higher MTBF would be expected to operate longer before failure. Also, if the sensor is installed in a location with limited access where it would be difficult to replace, a higher MTBF should result in fewer replacements over the lifetime of the product.
- 3. What is FMEA?**
Failure Modes and Effects Analysis is a systematic methodology for analyzing and documenting all of the possible failure causes of a part, assembly, subsystem or system. Each individual component is evaluated to determine the ways in which it might fail along with the probability of failure and the consequences if that failure occurs. Design engineers then use this information to take steps to mitigate the effect of critical failures. Futek uses FMEA processes to help identify single-point failures to ensure that we are providing the most robust sensors possible.
- 4. What is A2LA?**
The American Association for Laboratory Accreditation is an ISO-accreditation organization better known as A2LA. It is a nonprofit, non-government society whose mission is to provide comprehensive services in laboratory accreditation and training. They audit and accredit compliance and competency to the ISO calibration specification, ISO/IEC 17025:2005.

Automotive

Futek offers a complete series of sensors for automotive testing. Products such as the pedal force and stick shift sensor are specifically designed to meet industry requirements including small package size, low profile, and light weight design, one piece construction, off center loading and spike resistance. The other standard sensors listed below are selected for endurance, fatigue testing, validation, verification and qualification programs.

Automotive Endurance Testing Sensors

*All sensors available with TEDS option (IEEE 1451.4)

Model #	Capacities	Description	Dimensions	Specifications
LAU200	10, 25, 50, 100 300 lbf (44, 111, 222, 445, 1334 N)	Pedal Force/Accelerator Sensor • 17-4 stainless steel one-piece construction • Low profile, off-center loading error <1% • FSHD0123 Laser mating with 10 ft PVC cable assembly included • Weight: 6 oz (170 g) • Detachable mounting plate with hose clamp mounting provision included		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.2% of RO Hysteresis ±0.2% of RO Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 700Ω nom. Deflection 0.005 - 0.009" nom. Wiring Code CC4, WC1
LAU220	300, 500 lbf (1334, 2224 N)	Spike Resistant Pedal Force Sensor • 17-4 stainless steel one-piece construction • Low profile, off-center loading error <1% • 24 AWG, 4 conductor shielded Teflon® cable, 10 ft • Weight: 16 oz (454 g) • Detachable mounting plate with hose clamp mounting provision included		Rated Output (RO) ... 2-3 mV/V nom. Nonlinearity ±0.25% of RO Hysteresis ±0.25% of RO Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 700Ω nom. Deflection 0.006" nom. Wiring Code WC1
LAU300	3K lbf (13K N)	Seat Belt Sensor • Tests tension forces on seat belts • Accepts belts up to 0.1 Thk • Anodized Aluminum • 24 AWG, 4 conductor shielded Teflon cable, 10 ft Long • Weight: 4.8 oz (136 g) • TEDS IEEE1451.4		Rated Output (RO) ... 2 mV/V nom. Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 1000Ω nom. Deflection 0.005" nom. Wiring Code CC6T
LMD300	50 lbf (222 N)	Pinch Sensor • Used to measure pinch force in medical rehab, lab testing and window pinch force measurement • Anodized aluminum • 28 AWG, 4 conductor shielded PVC cable, 10 ft • Weight: 0.7 oz (20 g)		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.5% of RO Operating Temp 0 to 160°F Excitation (max) 18 VDC Bridge Resistance 1000Ω nom. Deflection 0.005" nom. Wiring Code WC1
MAU300	10, 25, 50, 100, 200 lbf (44, 111, 222, 445, 890 N)	Stick Shift/Gear Shift Knob • Measure Fx and Fy loads • Anodized aluminum • Ergonomic cover w/ antislip notches • 28 AWG, 4 conductor, shielded PVC cable, 10 ft long • Weight: 9 oz (255 g)		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.25% of RO Hysteresis ±0.25% of RO Operating Temp -40 to 160°F Excitation (max) 20 VDC Bridge Resistance 350Ω nom. Wiring Code WC1

Medical / Rehabilitation

Futek offers a variety of standard sensors for medical applications such as: automated drug delivery control systems, infusion pump, fluid / medical bag weighing, sterilization systems, and rehab equipment. Below are some of the miniaturized, submersible, cryogenic, RoHS compliant, and MRI compatible sensors that make challenges more feasible to overcome in this demanding market. Custom sensors can also be provided for new OEM applications.

Application Examples

For more application examples, visit FUTEK's knowledge center or applications section on www.futek.com.



- Dentistry / Neck Sensor**
Customized 4 channel sensor to measure forces applied during jaw relocation while pushing the head down into neck or all sides. Helps minimize forces during operation.
- Blood Transfusion Management Systems & Kidney Dialysis (Pg. 13)**
OEM type load cell Model LSM250 & 300 with overload protection available from 100 g to 500 lbf capacity for bag weighing applications.
- Carpel Tunnel**
Very specialized 3 integrated load cells are used in assessing a wide range of Neuromuscular and skeletal disorders
- Pinch Test AND Hand Gripper**
Utilized in many rehabilitation programs to determine the severity of the injury, as well as the speed of recovery. Helps identify hand pains.
- Tendon & Ligament Transducer**
Special miniature version of the S-Beam type is used to measure tensional forces of tendons and ligaments during surgical procedures. Some special types are also implanted to measure forces and provide feedback.
- Ophthalmology (Pg. 9-10)**
Small load button type or force sensors used in Ophthalmology systems during critical operations to control applied forces on the sharp blade.
- Fluid Weighing & Drug Delivery System (Pg. 11-13)**
Sbeam Jr. & LSM series widely used for this type of OEM application.
- Orthopedic AND Joint Stimulator (Pg. 8)**
Load cells similar to LCF series are widely used for endurance testing of artificial / implant Knee or hip joints in the "Load Soak Station system" or other medical simulator.
- Guide Wire Torque Verification (Pg. 15)**
FUTEK's very low capacity 5 In-oz TFF400 with a digital display as a system is used to verify the torque in guide wire.



Force Sensor
Available from 100 grams to 40 lbf. Used in instrumentations such as infusion pumps.



Band Aid Sensor
A very flexible beam that can be used in tension or bending.



Flat Plate Force Sensor
FUTEK's unique Archimedeian design widely used in medical instruments.



Bending Beam
Used to monitor fluid changes in infusion pump or other drug delivery instruments.



Submersible Jr. S-Beam
S-beam Jr w/ effective overload stop now available w/ submersible option.



In Line Tension / Compression
Special version for MRI environment applications.

Model #	Capacities	Description	Dimensions	Specifications
LMD300	50 lbf (222 N)	Pinch Sensor • Used to measure pinch force in medical rehab., lab testing and window pinch force measurement. • Anodized aluminum • 29 AWG, 4 conductor shielded PVC cable, 10 ft • Weight: 0.70 oz (20 g)	 A = 1.54 in. (39.1 mm) B = 0.55 in. (14.0 mm)	Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.25% of RO Operating Temp 0 to 160°F Excitation (max) 18 VDC Bridge Resistance ... 1,000Ω nom. Deflection 0.005" nom. Wiring Code WCI
LMD500	300 lbf (1334 N)	Hand Gripper • One piece aluminum construction • Can be used in rehab therapy and as an auditing hand tool • 4 Pin Lemo Receptacle • Weight: 3.6 oz (102 g)	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.25% of RO Hysteresis ±0.25% of RO Operating Temp 60 to 200°F Excitation (max) 18VDC Bridge Resistance 350Ω nom. Wiring Code WCI, CC4

Special & Custom Design Capability

Donut / Thru Hole Load Cells

FUTEK offers a variety of choices with its in-line Donut / Thru Hole Load Cells. The standard LTH Series are available with a wide selection of inside diameters and capacities. Please refer to pages 10-11 . Futek has been able to take the standard design and make necessary changes to fit the required application. Basic design and configurations are, but not limited to:

- Endless variations of Inner and Outer diameters
- Capacities from grams to hundred thousands of pounds
- Heights from 0.09 in & above (2.33 mm & above)
- Overload stop provision
- Threaded Center holes or threaded outer ring
- Amplified / digital Outputs., TEDS IEEE1451.4 Class 2 enabled
- Cable exits from top, bottom, inner diameter
- Submersible, Non-magnetic versions available

* Sample Configurations



2.485" OD, 1.75" ID,
750lbf, **Cable exit from top or bottom depending on installation**



11.48" OD, 8" ID,
2000 lbf in compr. w/
mounting provision on outer ring, 25 lbf in tension



3.48" OD, 2.13" ID,
5K lbf, w/ **quick disconnect lemo receptacle**, standard option w/ LTH500 series



6.33"OD, 4.74" ID,
.078" Height, 56K lbf, with internal amplifier having **4-20 mA or 5VDC analog output**



1.48"OD, 3/8" - 16
Threads through center, .4" Height, 300 lbf, 2 x #4-40 UNC Threads on outer ring



7"OD, 3.02" ID,
1.38" Height, **50 KlbF**, designed w/ specified **grooves or loading pads**

Cryogenic Load Cells



Compression (30K lbf)

FUTEK has provided low and high capacity load cell solutions for several cryogenic applications as low as -320°F (-195.6°C). to support aerospace, aircraft, and medical programs. Critical challenges for continuous use of sensors in extreme environments that FUTEK has managed to overcome are:

- Creating long term stability, maintaining specifications in vacuum 10⁻⁶ torr
- Intrinsically safe, all material compatible in cryogenic environment



Tension & Compression (50lbf)

More Special / Custom Designs

Our highly qualified technical team can provide you with comprehensive services for the development of a custom design and/or technical inquiries regarding existing standard products. Below are selected examples of our innovative custom products designed per customer needs / specifications.



Q12319 (750 KlbF, 3300 KN)
* Engineer not included

High Capacity Load Link
Demonstrating Futek in-house capability to handle projects of any scale and size.



LSB200 S-Beam Jr. (0.35 oz, 10 g Capacity now available)

Low Capacity Miniature S-Beam Load Cell
Has effective built-in mechanical overload protection in Tension/Compression of over 1000%.



QLA150 (S-Beam Jr.)

Submersible
Now available as standard option for LSB200 S-Beam Jr.



Q10551

Collet Sensor
Specially designed to measure collet induced forces. Available in various sizes and forces to meet your requirements.



Q12387

Radial Lip Force Verification System
Integrated sensor and display w/ custom designed software to check the integrity of Washers and O-Rings.



Q10461

Multi Sensor Integration
3 integrated load cells used in assessing a wide range of neuromuscular and skeletal disorders.



LLB390

Ultra Thin Load Button w/ Mounting Bracket
Available capacity is 1lbf. The thickness is only 0.1".



LLP400

Blind Hole Gaged Clevis Pin
Futek has developed a special process for gaging in blind holes of various sizes to optimize environmental protection.



Q10109


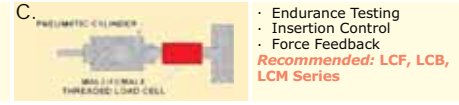


Clamp-On Cable Tension Sensor
Measures cable tension such as elevator cables and suspension bridge cables.

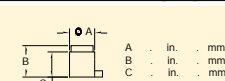
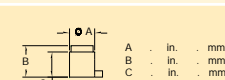
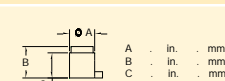
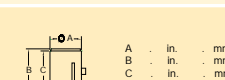
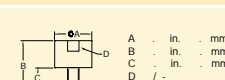
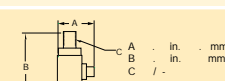
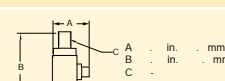
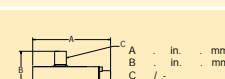
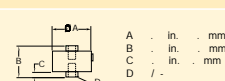


Load Cells

(Metal Foil Strain Gage Technology)

Typical Applications & Mounting Guide (More - www.futek.com/apps.aspx)

<p>A.</p>  <p>HYDRAULIC PRESS</p>	<ul style="list-style-type: none"> Press Insertion Material Testing Lamination Control <p>Recommended: LLB, LTH & LCF Series</p>	<p>C.</p>  <p>MALE 1/2" X 1/2" THREADED LOAD CELL</p> <ul style="list-style-type: none"> Endurance Testing Insertion Control Force Feedback <p>Recommended: LCF, LCB, LCM Series</p>
<p>B.</p>  <p>WIRELESS WEIGHT MEASUREMENT</p>	<ul style="list-style-type: none"> Bolt Tension Indicator Measures Silo Weight Pin Insertion <p>Recommended: LLW & LTH Series</p>	<p>D.</p>  <p>CRANE/HOIST LOAD CELL</p> <ul style="list-style-type: none"> Crane / Hoist Material Testing <p>Recommended: LCF, LSB, LRF and LRM Series</p>

Model #	Capacities	Description	Dimensions	Specifications
LCA300	2K, 3K, 5K lbf (9K, 13K, 22K N)	Miniature Load Column • 17-4 stainless steel • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • Small profile for tight spaces • Column design with spherical radiused top • Weight: 2 oz - 8 oz (57 - 227 g)		Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.1% RO Hysteresis ±0.1% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Deflection 0.0002" nom. Wiring Code WC1
LCA305	7.5K, 10K lbf (33K, 44K N)	Miniature Load Column • 17-4 stainless steel • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • Small profile for tight spaces • Column design with spherical radiused top • Weight: 2 oz - 8 oz (57 - 227 g)		Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.1% RO Hysteresis ±0.1% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Deflection 0.001" nom. Wiring Code WC1
LCA310	15K, 20K, 30K lbf (67K, 89K, 133K N)	Miniature Load Column • 17-4 stainless steel • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • Small profile for tight spaces • Column design with spherical radiused top • Weight: 2 oz - 8 oz (57 - 227 g)		Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.1% RO Hysteresis ±0.1% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Deflection 0.003" nom. Wiring Code WC1
LCA700	500K, 750K, 1000K lbf (2224K, 3336K, 4448K N)	High Capacity Load Column • 17-4 stainless steel • High capacity column • Spherical radiused top • Handle for easy carrying • Weight: 45 lb (20Kg), 50lb (23Kg) • Similar to Q10654		Rated Output (RO) 2 mV/V nom. (3mV/V 1000K) Nonlinearity ±0.25% RO* Hysteresis ±0.25% RO* Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350/700Ω nom. Wiring Code CC1, WC4 <i>*Higher accuracy using dead weight calibration available</i>
LCB200	1K, 2K, 3K lbf (4K, 9K, 13K N)	Rod End Tension/Compression • 17-4 stainless steel, female/male threads • 28 AWG, 4 conductor shielded PVC cable, 10 ft • Teflon® cable optional • External matched output option available • Weight: 3.5 oz (99 g) • See diagram C for application examples		Rated Output (RO) 2 mV/V nom. (1 mV/V 3K) Nonlinearity ±0.5% RO Hysteresis ±0.5% RO Operating Temp -45 to 200°F Excitation (max) 18 VDC Bridge Resistance 1000Ω nom. Deflection 0.001" nom. Wiring Code WC1
LCB400	1K, 2K, 3K, 5K, 10K lbf (4K, 9K, 13K, 22K, 44K N)	Rod End Tension/Compression • 2024 aluminum (1K, 2K lbs.) • 17-4 stainless steel (3K, 5K, 10K lbs.) • Male/female thread • Bendix® receptacle: PT02A-10-6P • Optional mating connector: PT06A-10-6S-SR • Weight: 8 oz (227g); 20oz (567g) • See diagram C for application examples		Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.5% RO Hysteresis ±0.5% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Deflection 0.002" nom. Wiring Code CC1
LCB450	5K, 10K, 20K lbf (22K, 44K, 89K N)	Fatigue Rated Rod End Tension/Compression • 17-4 stainless steel • Male/female thread • Bendix® receptacle: PT02A-10-6P • Optional mating connector: PT06A-10-6S-SR • Weight: 20 oz (567 g) • See diagram C for application examples		Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.5% RO Hysteresis ±0.5% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Deflection 0.002" nom. Wiring Code CC1
LCB500	100, 200, 500, 1K, 2K, 3K, 5K lbf (445, 890, 2224, 4K, 9K, 13K, 22K N)	Tension and Compression • In-line loading for compression/tension • Stainless Steel • Bendix® receptacle: PT02A-10-6P • Mating connector PT06A-10-6S-SR optional (not included) • One piece construction. Ideal for endurance testing. • Weight: 1 lb (5Kg) • See diagram C for application examples		Rated Output (RO) 1.5 mV/V nom. Nonlinearity ±0.25% RO Hysteresis ±0.25% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 700Ω nom. Deflection 0.002 nom. Wiring Code CC1
LCF300	10, 25, 50, 100, 250, 500 lbf (44, 111, 222, 445, 1112, 2224 N)	Universal Load Cell • In-line tension/compression with female/female threads • 2024 aluminum (10-50lb) • 17-4 stainless steel (100-500 lb) • Lemo® 4 pin receptacle (standard) • Bendix® receptacle: PT02A-10-6P (optional) • Mating connector PT06A-10-6S-SR (optional) • Weight: 5 oz (142 g); 10 oz (174.5 g); 5 oz • One-piece construction, light weight • See diagram A, C, D for application examples		Rated Output (RO) 2mV/V nom. (1mV/V 10-25lb) Nonlinearity ±0.25% RO Hysteresis ±0.25% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 700Ω nom. Deflection 0.002 nom. Wiring Code CC4

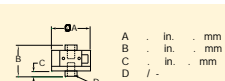
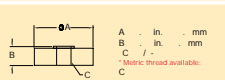
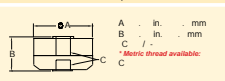
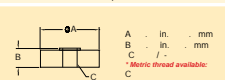
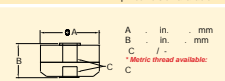
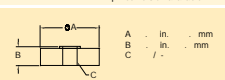
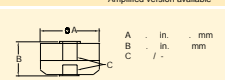
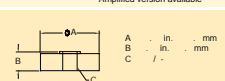
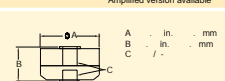
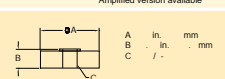
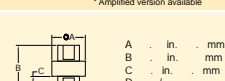
LCA=Canister LCB=Cylindrical Male/Female LCF=Cylindrical Female/Female
Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

TEDS Option available on all models shown above. 7

Load Cells

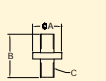
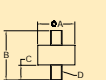
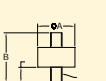
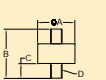
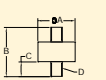
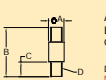
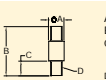
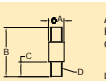
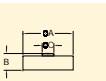
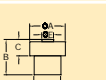
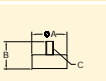
(Metal Foil Strain Gage Technology)

1 lb = 16 oz = 4.448 N = 453.6 g = 444800 dyne

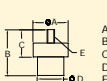
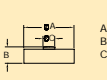
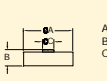
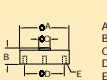
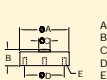
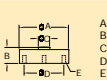
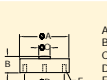
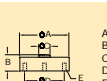
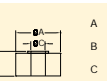
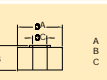
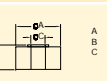
Model #	Capacities	Description	Dimensions	Specifications
LCF400	250, 500, 1K, 2K, 3K, 5K lbf (1112, 2224, 4K, 9K, 13K, 22K N)	Universal Load Cell • Resist high extraneous loads • Stainless steel • Bendix® receptacle: PT02A-10-6P • Mating connector PT06A-10-6S-SR optional (not included) • One piece construction. Ideal for endurance testing. • Weight: approx. 3 lb (1 Kg) • See diagram A, C, D for application examples		Rated Output (RO) 3 mV/V nom. Nonlinearity ±0.1% RO Hysteresis ±0.1% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 700Ω nom. Wiring Code CC2
LCF450	300, 500, 1K, 2K, 5K, 10K lbf (1334, 2224, 4K, 9K, 22K, 44K N) * Fatigue rated is LCF451	Low Profile/Panicle Universal • Anodized aluminum (500-2K lb); 17-4 stainless steel (300, 5K-10K lb) • Bendix® receptacle: PT02A-10-6P • Mating connector PT06A-10-6S-SR optional (not included) • Bendix® PC04E-10-6P receptacle option available • Weight: 1.3-3.5 lb (59-1.6 Kg) • See diagram A, C, D for application examples		Rated Output (RO) Nonlinearity ±0.1% RO* Hysteresis ±0.2% RO* Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 700Ω Deflection 0.002 to 0.005" nom. Wiring Code CC1, WC4 <i>*Higher accuracy available</i>
LCF455	300, 500, 1K, 2K, 5K, 10K lbf (1334, 2224, 4K, 9K, 22K, 44K N) * Fatigue rated is LCF456	Low Profile / Panicle Universal (Tension Base of LCF450) • In-line loading for compression/tension • Anodized aluminum (500-2K lb); 17-4 stainless steel (300, 5K-10K lb) • Bendix® receptacle: PT02A-10-6P • Mating connector PT06A-10-6S-SR optional (not included) • Bendix® PC04E-10-6P receptacle option available • Weight: 2.5-6.0 lb (1.1-3.1 Kg) • See diagram A, C, D for application examples		Rated Output (RO) Nonlinearity ±0.1% RO* Hysteresis ±0.2% RO* Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 700Ω Deflection 0.002 to 0.005" nom. Wiring Code CC1, WC4 <i>*Higher accuracy available</i>
LCF500	20K, 30K, 50K lbf (89K, 134K, 222K N) * Fatigue rated is LCF501	Low Profile/Panicle Universal • 17-4 stainless steel • Bendix® receptacle: PT02A-10-6P • Mating connector PT06A-10-6S-SR optional (not included) • Bendix® PC04E-10-6P receptacle option available • Weight: 9 lb (4 Kg) • See diagram A, C, D for application examples		Rated Output (RO) Nonlinearity ±0.1% RO* Hysteresis ±0.2% RO* Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 350Ω Deflection 0.002 to 0.005" nom. Wiring Code CC1, WC4 <i>*Higher accuracy available</i>
LCF505	20K, 30K, 50K lbf (89K, 134K, 222K N) * Fatigue rated is LCF506	Low Profile / Panicle Universal (Tension Base of LCF500) • In-line loading for compression/tension • 17-4 stainless steel • Bendix® receptacle: PT02A-10-6P • Mating connector PT06A-10-6S-SR optional (not included) • Bendix® PC04E-10-6P receptacle option available • Weight: 20 lb (9 Kg) • See diagram A, C, D for application examples		Rated Output (RO) Nonlinearity ±0.1% RO* Hysteresis ±0.2% RO* Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 350Ω Deflection 0.002 to 0.005" nom. Wiring Code CC1, WC4 <i>*Higher accuracy available</i>
LCF550	100K lbf (445K N) * Fatigue rated is LCF551	Low Profile/Panicle Universal • 17-4 stainless steel • Bendix® receptacle: PT02A-10-6P • Mating connector PT06A-10-6S-SR optional (not included) • Bendix® PC04E-10-6P receptacle option available • Weight: 24 lb (11 Kg) • See diagram A, C, D for application examples		Rated Output (RO) Nonlinearity ±0.1% RO* Hysteresis ±0.2% RO* Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 350Ω Deflection 0.005" nom. Wiring Code CC1, WC4 <i>*Higher accuracy available</i>
LCF555	100K lbf (445K N) * Fatigue rated is LCF556	Low Profile / Panicle Universal (Tension Base of LCF550) • In-line loading for compression/tension • 17-4 stainless steel • Bendix® receptacle: PT02A-10-6P • Mating connector PT06A-10-6S-SR optional (not included) • Bendix® PC04E-10-6P receptacle option available • Weight: 50 lb (23 Kg) • See diagram A, C, D for application examples		Rated Output (RO) Nonlinearity ±0.1% RO* Hysteresis ±0.2% RO* Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 350Ω Deflection 0.002 to 0.005" nom. Wiring Code CC1, WC4 <i>*Higher accuracy available</i>
LCF650	250K lbf (1112K N)	Low Profile/Panicle Universal • 17-4 stainless steel • Bendix® receptacle: PT02A-10-6P • Mating connector PT06A-10-6S-SR optional (not included) • Bendix® PC04E-10-6P receptacle option available • Weight: 70 lb (32 Kg) • See diagram A, C, D for application examples		Rated Output (RO) Nonlinearity ±0.1% RO* Hysteresis ±0.2% RO* Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 350Ω Deflection 0.005" nom. Wiring Code CC1, WC4 <i>*Higher accuracy available</i>
LCF655	250K lbf (1112K N)	Low Profile / Panicle Universal (Tension Base of LCF650) • In-line loading for compression/tension • 17-4 stainless steel • Bendix® receptacle: PT02A-10-6P • Mating connector PT06A-10-6S-SR optional (not included) • Bendix® PC04E-10-6P receptacle option available • Weight: 135 lb (61.2 Kg) • See diagram A, C, D for application examples		Rated Output (RO) Nonlinearity ±0.1% RO* Hysteresis ±0.2% RO* Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 350Ω Deflection 0.002 to 0.005" nom. Wiring Code CC1, WC4 <i>*Higher accuracy available</i>
LCF700	400K lbf (1779K N) * Fatigue rated 200K lbf LCF701, 400K is LCF705 and 706	Low Profile/Panicle Universal • 17-4 stainless steel • Bendix® receptacle: PT02A-10-6P • Mating connector PT06A-10-6S-SR optional (not included) • Bendix® PC04E-10-6P receptacle option available • Weight: 95 lb (43 Kg) • See diagram A, C, D for application examples		Rated Output (RO) Nonlinearity ±0.1% RO* Hysteresis ±0.2% RO* Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 350Ω Deflection 0.007" nom. Wiring Code CC1, WC4 <i>*Higher accuracy available</i>
LCF800	50K, 100K, 150K lbf (222K, 445K, 667K N)	In-Line Canister w/ Female Thread Tension/Compression • 17-4 stainless steel • Female threads on both ends • 28 AWG, 6 conductor shielded PUJ cable, 10 ft • Weight: 10 lb (4.5 Kg) • See diagram A, C, D for application examples		Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.25% RO Hysteresis ±0.25% RO Operating Temp -45 to 200°F Excitation (max) 20 VDC Bridge Resistance 350Ω nom. Deflection 0.001" Wiring Code WC4

LCF=Cylindrical Female/Female LCM=Cylindrical Male/Male
Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

8 TEDS Option available on all models shown above.

Model #	Capacities	Description	Dimensions	Specifications
LCM200	250, 500, 1K lbf (1112, 2224, 4K N)	Ultra Light Weight Tension/Compression • 17-4 stainless steel • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • External matched output option available • Weight: 0.6 oz (17 g) • See diagram C for application examples	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO)2mV/V nom. (1mV/V 250lb) Nonlinearity±0.5% RO Hysteresis±0.01% RO Operating Temp-60 to 285°F Excitation (max)15 VDC Bridge Resistance350Ω nom. Deflection0.001" nom. Wiring CodeWC1
LCM300	25, 50, 100 250, 500, 1K lbf (111, 222, 445, 1112, 2224, 4K N)	Inline Miniature Threaded Tension/Compression • 17-4 stainless steel, male/male threads • 28 AWG, 4 conductor shielded PVC cable, 10 ft • Teflon® cable optional • External matched output option available • Weight: 2 oz (57 g) • See diagram C for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO Hysteresis±0.5% RO Operating Temp-45 to 200°F Excitation (max)7 VDC (25lb) or 18 VDC Bridge Resistance350Ω nom. Deflection0.001 to 0.002" nom. Wiring CodeWC1
LCM325	2K, 3K lbf (9K, 13K, N)	Inline Miniature Threaded Tension/Compression • 17-4 stainless steel, male/male threads • 28 AWG, 4 conductor shielded PVC cable, 10 ft • Teflon® cable optional • External matched output option available • Weight: 4 oz (113 g) • See diagram C for application examples	 A = 0.9 in. (4.4 mm) B = 1.50 in. (3.1 mm) C = 0.4 in. (10. mm) D = 3/4	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO Hysteresis±0.5% RO Operating Temp-45 to 200°F Excitation (max)18 VDC Bridge Resistance350Ω nom. Deflection0.001 to 0.002" nom. Wiring CodeWC1
LCM350	4K, 5K lbf (18K, 22K N)	Inline Miniature Threaded Tension/Compression • 17-4 stainless steel, male/male threads • 28 AWG, 4 conductor shielded PVC cable, 10 ft • Teflon® cable optional • External matched output option available • Weight: 5.5 oz (156 g) • See diagram C for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO Hysteresis±0.5% RO Operating Temp-45 to 200°F Excitation (max)18 VDC Bridge Resistance350Ω nom. Deflection0.001 to 0.002" nom. Wiring CodeWC1
LCM375	7.5K, 10K lbf (33K, 44K N)	Inline Miniature Threaded Tension/Compression • 17-4 stainless steel, male/male threads • 28 AWG, 4 conductor shielded PVC cable, 10 ft • Teflon® cable optional • External matched output option available • Weight: 8 oz (227 g) • Amplified version available • See diagram C for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO Hysteresis±0.5% RO Operating Temp-45 to 200°F Excitation (max)18 VDC Bridge Resistance350Ω nom. Deflection0.001 to 0.002" nom. Wiring CodeWC1
LCM500	2K, 5K lbf (9K, 22K N)	In-Line Threaded Tension/Compression • 17-4 stainless steel, male threads on both ends • 28 AWG, 4 conductor shielded PVC cable, 10 ft • External matched output option available • Weight: 4 oz (113 g) • Available in metric threads • See diagram C for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm ta dard thread Metric thread available	Rated Output (RO)2 mV/V nom. Nonlinearity±0.2% RO Hysteresis±0.2% RO Operating Temp-45 to 200°F Excitation (max)18 VDC Bridge Resistance350Ω nom. Deflection0.002" nom. Wiring CodeWC1
LCM525	10K, 20K lbf (44K, 89K N)	In-Line Threaded Tension/Compression • 17-4 stainless steel, male threads on both ends • 28 AWG, 4 conductor shielded PVC cable, 10 ft • External matched output option available • Weight: 18 oz (510 g) • Available in metric threads • See diagram C for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm ta dard thread Metric thread available	Rated Output (RO)2 mV/V nom. Nonlinearity±0.2% RO Hysteresis±0.2% RO Operating Temp-45 to 200°F Excitation (max)18 VDC Bridge Resistance350Ω nom. Deflection0.003" nom. Wiring CodeWC1
LCM550	50K lbf (222K N)	In-Line Threaded Tension/Compression • 17-4 stainless steel, male threads on both ends • 24 AWG, 4 conductor shielded PVC cable, 10 ft • External matched output option available • Weight: 3.1 lb (1.4 Kg) • Available in metric threads • See diagram C for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm ta dard thread Metric thread available	Rated Output (RO)2 mV/V nom. Nonlinearity±0.2% RO Hysteresis±0.2% RO Operating Temp-45 to 200°F Excitation (max)18 VDC Bridge Resistance350Ω nom. Deflection0.005" nom. Wiring CodeWC1
LLB200	10, 25, 50 lbf (44, 111, 222 N) Subminiature 0.38" OD	Subminiature Load Button for Compression • 17-4 stainless steel • 0.38" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • External matched output option available • Weight: 1 oz (28 g) • See diagram A for application examples	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO)2 mV/V nom. (1.5mV/V 10lb) Nonlinearity±0.5% RO Hysteresis±0.5% RO Operating Temp-60 to 200°F Excitation (max)7 VDC Bridge Resistance350Ω nom. Deflection0.002" nom. Wiring CodeWC1
LLB205	10, 25, 50 lbf (44, 111, 222 N) Subminiature 0.38" OD	Vertical Cable Exit Option of LLB200 • 17-4 stainless steel, vertical cable exit • 0.38" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • External matched output option available • Weight: 1 oz (28 g) • See diagram A for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm	Rated Output (RO)2 mV/V nom. (1.5mV/V 10lb) Nonlinearity±0.5% RO Hysteresis±0.5% RO Operating Temp-60 to 200°F Excitation (max)7 VDC Bridge Resistance350Ω nom. Deflection0.001" nom. Wiring CodeWC1
LLB210	10, 25, 50 lbf (44, 111, 222 N) Subminiature 0.38" OD	Subminiature Threaded Load Button for Compression • 17-4 stainless steel • 0.38" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • External matched output option available • Weight: 1 oz (28 g) • See diagram A for application examples	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO Hysteresis±0.5% RO Operating Temp-60 to 200°F Excitation (max)7 VDC Bridge Resistance350Ω nom. Deflection0.001" nom. Wiring CodeWC1

LCM=Cylindrical Male/Male LLB=Load Button
Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)
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Model #	Capacities	Description	Dimensions	Specifications
LLB215	10, 25, 50 lbf (44, 111, 222 N) Subminiature 0.38" OD	Vertical Cable Exit Option of LLB210 • 17-4 stainless steel, vertical cable exit • 0.38" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • External matched output option available • Weight: 1 oz (28 g) • See diagram A for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO Hysteresis±0.5% RO Operating Temp-60 to 200°F Excitation (max)7 VDC Bridge Resistance350Ω nom. Deflection0.001" nom. Wiring CodeWC1
LLB250	100, 150, 250 lbf (445, 667, 1112 N) Subminiature 0.5" OD	Subminiature Load Button for Compression • 17-4 stainless steel • 0.5" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • External matched output option available • Weight: 0.5 oz (14 g) • See diagram A for application examples	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO Hysteresis±0.5% RO Operating Temp-60 to 250°F Excitation (max)7 VDC Bridge Resistance350Ω nom. Deflection0.001" nom. Wiring CodeWC1
LLB300	10, 25, 50 100, 150, 250, 500, 1K lbf (44, 111, 222, 445, 667, 1112, 2224, 4K N)	Subminiature Load Button • Compression only, 17-4 stainless steel • 0.75" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • Matched output option available • Weight: 1.5 oz (43 g) • See diagram A for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO Hysteresis±0.5% RO Operating Temp-60 to 250°F Excitation (max)18 VDC Bridge Resistance700Ω nom. Deflection0.001" nom. Wiring CodeWC1
LLB350	25, 50, 100 lbf (111, 222, 445 N)	Miniature Load Button w/ Threaded Mounting Holes • 17-4 stainless steel • 1.0" OD • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • Matched output option available • Weight: 5 oz (142 g) • See diagram A for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO* Hysteresis±0.5% RO* Operating Temp-60 to 200°F Excitation (max)18 VDC Bridge Resistance350Ω nom. Deflection0.001" nom. Wiring CodeWC1 <i>*higher accuracy available</i>
LLB400	100, 250, 500, 1K 2K, 2.5K lbf (445, 1112, 2224, 4K, 9K, 11K N)	Miniature Load Button w/ Threaded Mounting Holes • 17-4 stainless steel • 1.25" OD • 26 AWG, 4 conductor shielded Teflon® cable, 10 ft • Matched output option available • Weight: 6 oz (170 g) • See diagram A for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm	Rated Output (RO)2 or 3 mV/V nom. Nonlinearity±0.5% RO* Hysteresis±0.5% RO* Operating Temp-60 to 200°F Excitation (max)18 VDC Bridge Resistance700Ω nom. Deflection0.001" nom. Wiring CodeWC1 <i>*higher accuracy available</i>
LLB450	3K, 5K, 10K lbf (13K, 22K, 44K N)	Miniature Load Button w/ Threaded Mounting Holes • 17-4 stainless steel • 1.5" OD • 24 AWG, 4 conductor shielded Teflon® cable, 10 ft • Matched output option available • Weight: 8 oz (227 g) • See diagram A for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO* Hysteresis±0.5% RO* Operating Temp-60 to 200°F Excitation (max)18 VDC Bridge Resistance700Ω nom. Deflection0.002" nom. Wiring CodeWC1 <i>*higher accuracy available</i>
LLB500	15K, 20K, 30K lbf (67K, 89K, 133K N)	Miniature Load Button w/ Threaded Mounting Holes • 17-4 stainless steel • 1.75" OD • 24 AWG, 4 conductor shielded Teflon® cable, 10 ft • Matched output option available • Weight: 15 oz (425 g) • See diagram A for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO* Hysteresis±0.5% RO* Operating Temp-60 to 200°F Excitation (max)18 VDC Bridge Resistance700Ω nom. Deflection0.003" nom. Wiring CodeWC1 <i>*higher accuracy available</i>
LLB550	50K lbf (222K N)	Miniature Load Button w/ Threaded Mounting Holes • 17-4 stainless steel • 3.0" OD • 24 AWG, 4 conductor shielded Teflon® cable, 10 ft • Matched output option available • Weight: 42 oz (1.2 Kg) • See diagram A for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO* Hysteresis±0.5% RO* Operating Temp-60 to 200°F Excitation (max)18 VDC Bridge Resistance700Ω nom. Deflection0.003" nom. Wiring CodeWC1 <i>*higher accuracy available</i>
LLW Series	3K-10K 16K-80K, 125K 190K-300K lbf (13K-44K, 71K-356K, 556K, 845K-1334K N)	Load/Force Washer • 17-4 stainless steel • Various bolt size (#10 to 2 inches) • Wide capacity range • 4 conductor shielded cable, 10 ft • NOTE: Position Sensitive (applies to entire LLW series) • See diagram B for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm	Rated Output (RO)2-3 mV/V nom. Nonlinearity±0.5% RO* Operating Temp-45 to 200°F Excitation (max)18 VDC Bridge Resistance350Ω nom. Deflection0.001" nom. Wiring CodeWC1 <i>*higher accuracy available</i>
LTH300	50, 100, 250, 500, 1K lbf (222, 445, 1112, 2224, 4K N)	Donut/Thru Hole • 17-4 stainless steel • Available in I.D. from 1/8 to 3/8" • 29 AWG, 4 conductor shielded Teflon® cable, 10 ft • Matched output option available • Weight: 2 oz (56.7 g) • See diagram A, B for application examples	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO* Hysteresis±0.5% RO* Operating Temp-60 to 200°F Excitation (max)18 VDC Bridge Resistance700Ω nom. Deflection0.002" nom. Wiring CodeWC1 <i>*higher accuracy available</i>
LTH350	100, 250, 500, 1K, 2K, 3K, 5K lbf (445, 1112, 2224, 4K, 9K, 13K, 22K N)	Donut/Thru Hole • 17-4 stainless steel • Available in I.D. from 1/8 to 5/8" • 24 AWG, 4 conductor shielded Teflon® cable, 10 ft • Matched output option available • Weight: 3.5 oz (99 g) • See diagram A, B for application examples	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO)2 mV/V nom. Nonlinearity±0.5% RO* Hysteresis±0.5% RO* Operating Temp-60 to 200°F Excitation (max)18 VDC Bridge Resistance700Ω nom. Deflection0.002" nom. Wiring CodeWC1 <i>*higher accuracy available</i>

LLB=Load Button LTH=Thru Hole/Donut
Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)
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Model #	Capacities	Description	Dimensions	Specifications
LTH400	250, 500, 1K, 2K, 3K, 5K, 7.5K, 10K lbf (1K, 2K, 4K, 9K, 13K, 22K, 33K, 44K N)	Donut/Thru Hole • 17-4 stainless steel • Available in I.D. from 1/8 to 5/8" • 24 AWG, 4 conductor shielded teflon cable, 10 ft • Matched output option available • Weight: 8 oz (227 g) • See diagram A, B for application examples	 A: in. mm B: in. mm C: in. mm	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.5% RO [†] Hysteresis ±0.5% RO [†] Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 700Ω nom. Deflection 0.002" nom. Wiring Code WC1 <i>†Higher accuracy available</i>
LTH500	2K, 3K, 5K, 7.5K, 10K, 15K, 20K 30K, 50K lbf (9K, 13K, 22K, 33K, 44K, 67K, 89K, 133K, 222K N)	Donut/Thru Hole • 17-4 stainless steel • Bend-in I.D. from 1/8 to 1 1/4" • 24 AWG, 4 conductor shielded teflon cable, 10 ft • Matched output option available • Weight: 25 oz (727 g) • See diagram A, B for application examples	 A: in. mm B: in. mm C: in. mm	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.5% RO [†] Hysteresis ±0.5% RO [†] Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 700Ω nom. Deflection 0.002" nom. Wiring Code WC1 <i>†Higher accuracy available</i>
LTH900	600K lbf (2669K N) High Capacity Dual Bridge	Low Profile High Capacity Compression Donut/Thru Hole • 17-4 stainless steel • Bend-in receptacle; PTF02A-10-6P optional. • Mating connector PTF06A-10-6S-SR optional • Weight: 85 lb (39 Kg) • Similar to Q11065 Dual Channel • See diagram A, B for application examples	 A: in. mm B: in. mm C: in. mm	Rated Output (RO) 3 mV/V nom. Nonlinearity ±0.2% RO [†] Hysteresis ±0.2% RO [†] Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 350Ω nom. Wiring Code CC1 <i>†Higher accuracy using dead weight calibration available</i>
LRF300	10 lbf (45 N)	In-line Low Profile Tension/Compression • S Beam type in-line loading • Female/male threads • 2024 Aluminum construction • 28 AWG 4 conductor shielded PVC cable, 10 ft • Weight: 1.5 oz (43 g) • See diagram D for application examples	 A: in. mm B: in. mm C: in. mm D: in. mm	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.1% RO Hysteresis ±0.1% RO Operating Temp -60 to 200°F Excitation (max) 15 VDC Bridge Resistance 350Ω nom. Deflection 0.002" nom. Wiring Code WC1
LRF325	25, 50, 75, 100 lbf (111, 222, 334, 445 N)	In-line Low Profile Tension/Compression • S Beam type in-line loading • Female/male threads • 2024 Aluminum construction • 28 AWG 4 conductor shielded PVC cable, 10 ft • Weight: 1.8 oz (51 g) • See diagram D for application examples	 A: in. mm B: in. mm C: in. mm D: in. mm	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.1% RO Hysteresis ±0.1% RO Operating Temp -60 to 200°F Excitation (max) 15 VDC Bridge Resistance 350Ω nom. Deflection 0.002" nom. Wiring Code WC1
LRF350	150, 200, 300 500, 750, 1K lbf (667, 890, 1334, 2K, 3K, 4K N)	In-line Low Profile Tension/Compression • S Beam type in-line loading • Female/male threads • 2024 Aluminum construction (150 to 300lb) • 17-4 stainless steel (500, 750, 1Klb) • 28 AWG 4 conductor shielded PVC cable, 10 ft • Lemo® receptacle available • Weight: Alum - 2 oz (57g), S.S. - 5 oz (142g) • See diagram D for application examples	 A: in. mm B: in. mm C: in. mm D: in. mm	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.1% RO Hysteresis ±0.1% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Deflection 0.002" nom. (500 [†] , 900 [†] , 1K) ±0.003 to 0.01" nom. (150-300) Wiring Code WC1, CC4 <i>†Also available 500 lb (2224 N) and 900 lb (405.3 Nm)</i>
LRF400	35oz, .88oz, 0.25 0.5, 1, 2.2, 5, 10, 25, 50, 100 lbf (10g, 25g, 1.1, 2.2, 4, 9, 8, 22, 44, 111, 222, 445 N)	In-Line Tension/Compression • 2024 aluminum • Built-in Overload Protection [†] • Lemo® receptacle • FSH00173 mating connector and cable assembly available • Weight: 5 oz (142 g) • See diagram D for application examples	 A: in. mm B: in. mm C: in. mm D: in. mm	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.05% RO Hysteresis ±0.05% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 1000Ω nom. Deflection 0.003 to 0.011" nom. Wiring Code CC4
LRM200	3.5oz, 8.8oz, 2.5 1, 2, 5, 10, 25, 50, 100 lbf (100g, 250g, 4, 9, 22, 44, 111, 222, 445 N)	S Beam Jr. (T/C) with Male Threads • World's smallest S Beam w/ male threads • 2024 aluminum (100 g-10 lb) • 17-4 stainless steel (25-100 lb) • 29 AWG, 4 conductor shielded silicone cable, 5 ft • External matched output option available • Weight: 0.5 oz (14 g), 1.1 oz (32 g) • See diagram D for application examples	 A: in. mm B: in. mm C: in. mm D: in. mm	Rated Output (RO) 2 mV/V nom. (1.5 mV/V, 25g) Nonlinearity ±0.1% RO Hysteresis ±0.1% RO Operating Temp -60 to 200°F Excitation (max) 10 VDC Bridge Resistance 350Ω nom. (10-250g, 1000g) nom. Deflection 0.005" nom. Wiring Code WC1
LSB200	35oz, .71oz, 1.75oz, 3.5 oz, 8.8 oz, 1, 2, 5, 10, 25, 50, 100 lbf (10g, 20g, 50g, 100g, 250g, 4, 9, 22, 44, 111, 222, 445 N)	S Beam Jr. Load Cell w/ Overload Protection[†] Tension/Compression • World's smallest S Beam • 2024 aluminum (10 g-10 lb) • 17-4 stainless steel (25-100 lb) • 29 AWG, 4 conductor shielded silicone cable, 5 ft • External matched output option available • Weight: 0.3 oz (9 g), 0.9 oz (26 g)	 A: in. mm B: in. mm C: in. mm D: in. mm <i>†Metric thread available</i>	Rated Output (RO) 2 mV/V nom. (1.5 mV/V, 350g) Nonlinearity ±0.1% RO Hysteresis ±0.1% RO Operating Temp -60 to 200°F Excitation (max) 10 VDC Bridge Resistance 350Ω nom. Deflection 0.005" nom. Wiring Code WC1
LSB300	25, 50, 100 200, 300 lbf (111, 222, 445, 890, 1334 N)	S Beam Tension/Compression • Anodized Aluminum • 4 Pin Lemo Receptacle, Standard • 28 AWG, 6 conductor shielded Polyurethane cable, 5 ft optional • Weight 5 oz (142 g) • Also available in metric • See diagram D for application examples	 A: in. mm B: in. mm C: in. mm D: in. mm <i>†Metric thread available</i>	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.05% RO Hysteresis ±0.05% RO Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 1000Ω nom. Deflection 0.003 to 0.01" nom. Wiring Code WC4, CC4
LSB302	25, 50, 100 200, 300 lbf (111, 222, 445, 890, 1334 N)	S Beam Tension/Compression w/ Overload Protection[†] • Built-in overload protection in both directions • Anodized Aluminum • 4 Pin Lemo Receptacle, Standard • 28 AWG, 6 conductor shielded Polyurethane cable, 5 ft optional • Weight 5 oz (142 g) • See diagram D for application examples	 A: in. mm B: in. mm C: in. mm D: in. mm <i>†Metric thread available</i>	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.05% RO Hysteresis ±0.05% RO Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 1000Ω nom. Deflection 0.01" nom. Wiring Code WC4, CC4

Model #	Capacities	Description	Dimensions	Specifications
LSB350	500, 1K, 2K 1K, 2K, 4K, 9K N	S Beam Tension/Compression • Anodized Aluminum (500 to 1K lbs) • 17-4 stainless steel (2K to 1K) • 4 Pin Lemo Receptacle, Standard • 28 AWG, 6 conductor shielded Polyurethane cable, 5 ft optional • Weight 7.5 oz (213 g), 18 oz (510 g) • Also available in metric • See diagram D for application examples	 A: in. mm B: in. mm C: in. mm D: in. mm <i>†Metric thread available</i>	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.05% RO Hysteresis ±0.05% RO Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 1000Ω nom. Deflection 0.003 to 0.01" nom. Wiring Code WC4, CC4
LSB352	500, 1K lbf (2K, 4K N) Overload Protection[†]	3 mV/V S Beam w/ Overload Protection[†] Tension/Compression • 17-4 stainless steel • 28 AWG, 6 conductor shielded Polyurethane cable, 5 ft • 350Ω bridge • Matched output option available • Weight: 18 oz (510 g)	 A: in. mm B: in. mm C: in. mm D: in. mm <i>†Metric thread available</i>	Rated Output (RO) 3 mV/V nom. Nonlinearity ±0.05% RO Hysteresis ±0.05% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Deflection 0.01 nom. Wiring Code WC4
LSB400	5K, 10K lbf (22K, 44K N)	S Beam Tension/Compression • 17-4 stainless steel • 4 Pin Lemo Receptacle, Standard • 28 AWG, 6 conductor shielded Polyurethane cable, 5 ft optional • Weight 53 oz (1.5 Kg) • Also available in metric • See diagram D for application examples	 A: in. mm B: in. mm C: in. mm D: in. mm <i>†Metric thread available</i>	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.05% RO Hysteresis ±0.05% RO Operating Temp -60 to 200°F Excitation (max) 20 VDC Bridge Resistance 350Ω nom. Deflection 0.003 to 0.01" nom. Wiring Code WC4, CC4
LSB600	10K, 25K lbf (44K, 111K N)	Cylindrical S Beam High Capacity/Canister Tension/Compression • 17-4 stainless steel • Bend-in receptacle; PTF02A-10-6P • Weight: 7 lb (3 Kg) • See diagram D for application examples	 A: in. mm B: in. mm C: in. mm D: in. mm <i>†Metric thread available</i>	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.1% RO Hysteresis ±0.1% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Deflection 0.005" nom. Wiring Code CC1
MBA400	50, 200 lbf (222, 890 N)	Multi-Component Bi-Axial Load Arm • Measures Fx and Fy loads • 17-4 stainless steel • Lemo® receptacle • FSH00173 mating connector and cable assembly available • Weight: 1 lb (1.5 Kg)	 A: in. mm B: in. mm C: in. mm	Rated Output (RO) 2 mV/V nom. (50lb); 3 mV/V nom. (200lb) Nonlinearity ±0.1% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Wiring Code CC4
MBA500	50-150, 200 lb (222-667, 890 N) (5.6, 16.9, 22.6 N) CW/CCW	Torque and Tension Biaxial Sensor • Aluminum construction • CW/CCW and tension/compression mounting compatible with Model TFX400 • 28 AWG, 4 conductor shielded PVC cable, 10 ft (one for each axis) • Weight: 6.5 oz (184 g)	 A: in. mm B: in. mm C: in. mm	Rated Output (RO) 2 mV/V nom. (50lb); 3 mV/V nom. (200lb) Nonlinearity ±0.25% RO Hysteresis ±0.25% RO Operating Temp -45 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Wiring Code WC1
MTA400	Fx, Fy: 250 lbf Fz: 500 lbf (Fx, Fy: 1K N Fz: 2K N)	Multi-Component Tri-Axial Load Cell • Measures Fx, Fy, and Fz • Anodized aluminum • 10 pin Lemo® receptacle, mating connector available • Weight: 2 lb (9 Kg) • Similar to Q12156	 A: in. mm B: in. mm C: in. mm	Rated Output (Fx, Fy) 1.5 mV/V nom. Rated Output (Fz) 0.75 mV/V nom. Nonlinearity (Fx, Fy) ±0.25 RO Nonlinearity (Fz) ±0.25 RO Hysteresis ±0.25 RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 700Ω nom. Wiring Code CC8
MTA500	Mx, My: 400, 800, 1K, 2K in-lb Fz: 1K, 2K, 5K, 10K lbf (Mx, My: 45.2, 90.4, 113, 226 N-M Fz: 4K, 9K, 22K, 44K N)	Multi-Component Low Profile Thrust and Moment Pancake Sensor with Tension Base • Measures Mx, My, and Fz • Anodize aluminum (1K lb, 4K N); stainless steel (2K - 10 K lb, 9K - 44K N)	 A: in. mm B: in. mm C: in. mm D: in. mm	Rated Output (Mx, My) 1 mV/V nom. Rated Output (Fz) 1 mV/V nom. Nonlinearity (Mx, My) ±0.5% RO Nonlinearity (Fz) ±0.2% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350/700Ω nom. Wiring Code CC1
MTA600	Fx, Fy: 2.5K lbf Fz: 5K lbf (Fx, Fy: 11K N Fz: 22K N)	Multi-Component Tri-Axial • Measures Fx, Fy, and Fz • 17-4 stainless steel • Weight: 8 lb, 4 Kg • Similar to Q11192	 A: in. mm B: in. mm	Rated Output (Fx, Fy) 1 mV/V nom. Rated Output (Fz) 0.5 mV/V nom. Nonlinearity ±0.5% RO Hysteresis ±0.5% RO Operating Temp -60 to 160°F Excitation (max) 18 VDC Bridge Resistance (Fx, Fy) 350Ω nom. Bridge Resistance (Fz) 700Ω nom. Wiring Code CC9
LWP400	25, 1.1K, 4.5K lbf (111, 4.9K, 20K N)	Weld Probe Sensor • Measures clamping force for resistant welding • Replaces conventional mechanical indicators • Available in multiple capacities • Integrated Display w/ flexible spring • Stainless Steel Sensor Construction	 A: in. mm B: in. mm C: in. mm	Nonlinearity ±1% RO Operating Temp 32 to 150°F Option 9VDC Battery

LTH=Thru Hole/Donut LRF=Rectangular Female/Female LRM=Rectangular Male/Male LSB=S-Beam
Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details) TEDS Option available on all models shown above.

Eye Bolt / Rod End Bearing (Male/Female) Clevis Pin Load Button Cylinder Rod Alignment Coupler Adapter / Hook (up to 1000 lb) Compression Load Tower System Calibration Available
12 Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details) TEDS Option available on all models shown above. **LSB=S-Beam MAU=Multi-Comp. Automotive MBA=Multi-Comp. 2 Axis MTA=Multi-Comp. 3 Axis**

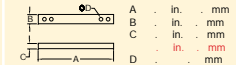
OEM Load Cells

(Integration Required)

Typical Applications & Mounting Guide (More - www.futek.com/apps.aspx)

E.  **F.** 

- Tactile Switch
- Air Flow
- Safety Switch
- Medical
- Textile
- Hopper Weigher
- Bin Indicator
- OEM Load Indicator
- Force Measurement
- Textile

Model #	Capacities	Description	Dimensions	Specifications
FBB300	1, 2, 5, 10, 20 40 lbf (4, 9, 22, 44, 89, 178 N) OEM	Bending Beam/Planar Beam • Full active bridge / 300 series stainless steel • Can be utilized to measure force, pressure, and displacement for OEM application • Mounting kit available part#FSH01482 • 29 AWG, 4 conductor shielded silicone cable 12" long standard • Weight: .35 oz (10 g) • Mounting kit required. See diagram E.		Rated Output (RO) ... 2 mV/V nom. Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 12000Ω nom. Deflection 0.010 to 0.050" Wiring Code WC1
FBB350	0.25, 0.5 1, 2, 20 lbf (1.1, 2, 4, 9, 89 N) OEM	Bending Beam/Planar Beam • Full active bridge / 300 series stainless steel; • BeCu (1 oz) • Can be utilized to measure force, pressure, and displacement for OEM application • Mounting kit available part#FSH01483 • 29 AWG, 4 conductor shielded silicone cable 12" long standard • Weight: .35 oz (10 g) • See diagram E for mounting.		Rated Output (RO) ... 2 mV/V nom. Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 12000Ω nom. Deflection 0.010 to 0.050" Wiring Code WC1
FFP350	1 lbf (4 N) OEM	FR1075 with Mounting Plate • Full active bridge / 300 series stainless steel • Can be utilized to measure force, pressure, and displacement for OEM application • As thin as 0.25" (6mm) • 29 AWG, 4 conductor shielded silicone cable 12" long standard • Weight: .35 oz (10 g)		Rated Output (RO) ... 1.5 mV/V nom. Nonlinearity ±0.25% RO Hysteresis ±0.25% RO Operating Temp -60 to 200°F Excitation (max) 12 VDC Bridge Resistance 3500Ω nom. Deflection 0.008" Wiring Code WC1
LBB200	0.25, 0.5, 1, 2 5, 10, 25 lbf (1, 2, 4, 9, 22, 44, 111 N) OEM	Cantilever Bending Beam • 17-4 stainless steel • Exposed element • Can be utilized to measure force, pressure and displacement for OEM application • 28 AWG, 4 conductor shielded PVC cable, 1 ft • Weight: 1 oz (28 g) • See diagram E for mounting.		Rated Output (RO) ... 1 mV/V nom. Operating Temp -45 to 200°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Deflection 0.008 to 0.022" nom. Wiring Code WC3
LSM200	10 lbf (44 N) OEM Overload Protection*	Fold Back Bending Beam, Side Mounted • 2024 aluminum • Built-in Overload Protection* • Designed for OEM application • 2" Molex flexible 4 conductor type A (1mm pitch) cable • Weight: 3 oz (85 g)		Rated Output (RO) ... 2.3 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Deflection 0.01" nom.
LSM250	0.25, 0.5, 1 lbf (1, 2, 4 N) OEM Overload Protection*	Compact Parallelogram Sensor, Side Mounted • 2024 aluminum • Built-in Overload Protection* up to 50 lbs. • Designed for OEM application • 29 AWG, 4 color coded Teflon lead wires, 6" std. • Weight: 1 oz (28 g) • See diagram F for mounting.		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.05% RO Hysteresis ±0.05% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Deflection 0.012" nom. Wiring Code WC2
LSM300	2.2, 5, 10, 25 50, 100, 200 500 lbf (9.8, 22, 44, 111, 222, 445, 890, 2224 N) OEM	Compact Parallelogram, Side Mounted • 2024 aluminum (2.2 to 100 lbs.) • 17-4 stainless steel (200, 500 lbs.) • Built-in Overload Protection* 250 lb (2.2 to 100 lbf); 400 lb (200 lbf); 1K lb (500 lbf) • Designed for OEM application • 29 AWG, 4 color coded Teflon lead wires, 6" std. • Weight: 1 to 3 oz (28 g - 85 g) • See diagram F for mounting.		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.2% RO (200-500) Hysteresis ±0.2% RO (200-500) Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Deflection 0.006 to 0.011" nom. Wiring Code WC2
LSM400	5, 10, 25, 50 100, 150 lbf (22, 44, 111, 222, 445, 667 N) OEM	Mini-Beam/Parallel Beam • 2024 aluminum • 29 AWG, 4 conductor shielded Teflon cable, 10 ft • External matched output option available • Weight: 1.8 oz (51 g)		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.05% RO Hysteresis ±0.05% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Deflection 0.005" nom. Wiring Code WC1
LSM500	25, 50, 100 lbf (111, 222, 445 N) OEM	Bending Beam • Aluminum • Side Mounted • Designed for multi-purpose loading - see diagram below • Weight: 1 to 2 oz (28 g - 85 g) • See diagrams G-I for various application examples		Rated Output (RO) ... 1 mV/V nom. Operating Temp -40 to 180°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom.

G. Cable / Wire Tension on Fixed Pin **H.** Cable / Wire Tension w/ Roller Pin **I.** Pull / Push **J.** Flexible Tube Fluid Discharge



FBB=Bending Beam FFP=Flat Plate LBB=Bending Beam LSM=Side Mount
Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

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Reaction Torque Sensors

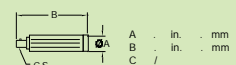
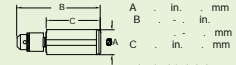
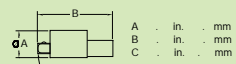
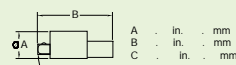
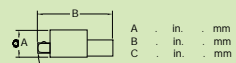
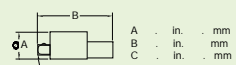
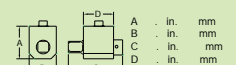
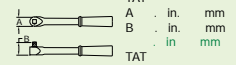
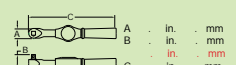
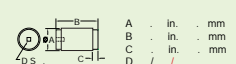
(Metal Foil Strain Gauge Technology)

$$\text{Torque (ft-lb)} = (\text{HP} \times 5252) / \text{RPM}$$

1 in-lb=16 in-oz=0.0833 ft-lb=0.113 N-m=0.01153 Kg-m
Typical Applications & Mounting Guide (More - www.futek.com/apps.aspx)

K.  **L.** 

- Dynamometer
- Convert Rotary Application to Reaction Torque
- Recommended: TFF, TSS & TDF Series
- Stepping Motor & Servo
- Motor reaction torque sensor to meet NEMA frame requirements

Model #	Capacities	Description	Dimensions	Specifications
TAT200	50, 100 in-oz (353, 706 Nmm) 0.61" OD CW/CCW	Mini Screw Driver Reaction Torque Sensor • Designed for torque auditing • Accepts Moody's Tool bits • 0.61" OD • Red anodized aluminum housing • 28 AWG, 4 conductor braided shielded PVC cable, 10 ft long • Weight: 3 oz (85 g)		Rated Output (RO) ... 1 mV/V nom. (50 in-oz) 2 mV/V nom. (100 in-oz) Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp 0 to 160°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Wiring Code WC1
TAT300	*50 in-oz *50, 100 in-lb (353 Nmm, 1.4, 5.6, 11.3 Nm) CW/CCW	Screw Driver Reaction Torque Sensor • Built-in Overload Protection* (50 in-oz, 12 in-lb) • Designed for torque auditing • Black anodized aluminum housing • Removable chuck (1/16-3/8 or 5/64-1/2) • 28 AWG, 6 conductor shielded PVC, retractable cable, 10 ft extended • Weight: 11 oz (312 g) w/o chuck		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp -40 to 180°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Torsional Stiffness (in-lb/rad) ... 1000 - 13200 Wiring Code WC4
TAT400	25, 50, 100 in-lb (2.8, 5.6, 11.3 Nm) CW/CCW	Socket Extension Reaction Torque Sensor, Low Range • Aluminum (25 -50 in-lb); stainless steel (100 in-lb) • Black anodized aluminum housing • 1/4" square drive • 28 AWG, 6 conductor shielded PVC, retractable cable, 10 ft extended • Weight: 11 oz (312 g) w/o chuck		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp -40 to 180°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Torsional Stiffness (in-lb/rad) ... 2.5 K - 14K Wiring Code WC4
TAT410	200, 600 in-lb (22.6, 67.8 Nm) CW/CCW	Socket Extension Reaction Torque Sensor, Low Range • Stainless steel • Black anodized aluminum housing • 3/8" square drive • 28 AWG, 6 conductor shielded PVC, retractable cable, 10 ft extended • Weight: 9 oz (255 g)		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp -40 to 180°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Torsional Stiffness (in-lb/rad) ... 19.5 K - 52.5K Wiring Code WC4
TAT420	1.5K, 2.5K in-lb (170, 283 Nm) CW/CCW	Socket Extension Reaction Torque Sensor • Stainless steel sensing element and drive • Black Anodized aluminum housing construction • 1/2" square drive • 28 AWG, 6 conductor shielded PVC, retractable cable, 10 ft extended • Weight: 14 oz (397 g)		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp -40 to 180°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Torsional Stiffness (in-lb/rad) ... 2.6x10 ⁴ - 4.8x10 ⁵ Wiring Code WC4
TAT430	6K in-lb (678 Nm) CW/CCW	Socket Extension Reaction Torque Sensor • Stainless steel sensing element and drive • Black Anodized aluminum housing construction • 3/4" square drive • 28 AWG, 6 conductor shielded PVC, retractable cable, 10 ft extended • Weight: 2 lb (0.9 kg)		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp -40 to 180°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Torsional Stiffness (in-lb/rad) ... 1.72x10 ⁶ Wiring Code WC4
TAT440	12K in-lb (1.4K Nm) CW/CCW	Socket Extension Reaction Torque Sensor • Stainless steel sensing element and drive • Anodized aluminum housing construction • 1" square drive • Bendix receptacle: PTO6A-10-6P • Mating connector PTO6A-10-6S-SR optional (not included) • Weight: 3.3 lb (1.5 kg)		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp -40 to 180°F Excitation (max) 18 VDC Bridge Resistance 10000Ω nom. Torsional Stiffness (ft-lb/rad) ... 284K Wiring Code CC1
TAT500/510	TAT500: 120, 600, 1.2K in-lb (13.6, 67.8, 136 Nm) TAT510: 6K, 9K in-lb (678, 1K Nm) CW/CCW	Torque Wrench • Stainless steel construction, rubber grip handle • 120 (in-lb): 3/8" drive, 11" overall length • 600 (in-lb): 3/8" drive, 14" overall length • 1.2K (in-lb): 1/2" drive, 20" overall length • 6K (in-lb): 3/4" drive, 43" overall length • 9K (in-lb): 3/4" drive, 55" overall length • 28 AWG, 6 conductor shielded PVC, retractable cable, 10 ft extended • Weight: 1.8 lb, 2.2 lb, 2.8 lb, 8 lb, 9 lb		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.25% RO Hysteresis ±0.25% RO Operating Temp -40 to 180°F Excitation (max) 18 VDC Bridge Resistance 3500Ω nom. Torsional Stiffness TAT 500 (in-lb/rad) ... 2.1x10 ⁵ Torsional Stiffness TAT 510 (in-lb/rad) ... 3.0x10 ⁵ - 2.6x10 ⁶ Wiring Code WC4
TAT550	120, 600, 1.2K in-lb (13.6, 67.8, 136 Nm) CW/CCW	Torque Wrench w/ Built-in Digital Display • Stainless steel construction w/ aluminum display housing • Rubber grip handle • 3/8" drive (120, 600 in-lb) • 1/2" drive (1.2K in-lb, 136 Nm) • Weight: 2.8 lb (1.3 kg)		Rated Output (RO) ... 2 mV/V nom. Nonlinearity ±0.25% Capacity Operating Temp -40 to 150°F Excitation (VDC/VAC) ... 9 Volt battery Torsional Stiffness (in-lb/rad) ... 0.2x10 ⁵ - 2.6x10 ⁶
TDD400	5-1K in-oz 100-500 in-lb (35-7K Nmm, 11.3 - 56.5 Nm) CW/CCW	Drive to Drive Reaction Torque Sensor • Built-in Overload Protection* up to 400 in-oz • Aluminum construction • Quick-disconnect Lemo* receptacle • FSH00173 mating connector & 10 ft cable optional, WC1 • Weight: 14 oz (397 g)		Rated Output (RO) ... 2 mV/V nom. (1 mV/V 5 in-oz) Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 3500, 7000Ω nom. Torsional Stiffness 325-71K (in-oz/rad) ... 77K-199K Wiring Code CC4

TAT=Auditing Tool TDD=Drive/Drive
TEDS Option available on all models shown above.

Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

Rotary Torque Sensors
(Metal Foil Strain Gage Technology)

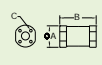
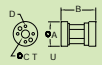
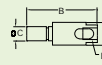
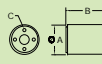
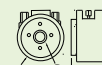
Table with columns: Model #, Capacities, Description, Dimensions, Specifications. Rows include models TDF400, TDF600, TDF650, TDF675, TFF400, TFF425, TFF600, TFF650, TFF750, TSS400, TSS800/825.

TDF=Drive/Flange TFF=Flange/Flange TSS=Shaft/Shaft
Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

Table with columns: Model #, Capacities, Description, Dimensions, Specifications. Rows include models TRD300, TRD305, TRD600, TRD605, TRH300, TRH600, TRH605, TRS300, TRS600, TRS605, TRS705.

TRD=Rotary Drive TRH=Rotary Hex Drive TRS=Rotary Shaft
Extraneous Load Factors Available (Please visit www.futek.com or contact factory for details)

Special & OEM Torque Sensors (Designed for Special Applications)

Model #	Capacities	Description	Dimensions	Specifications
TFF325	20, 50 in-oz 12, 50, 100 in-lb (141, 353 Nmm, 1.4, 5.6, 11.3 Nm) OEM CW/CCW	Flange to Flange Reaction Torque Sensor • Aluminum construction • OEM version with exposed elements • Not recommended for end users • 29 AWG, 4 color coded Teflon® lead wires, 6" std. • Weight: 2.3 oz (65 g)	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp. -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 1000Ω nom. Torsional Stiffness (in-lb/rad) 800-131,200 Wiring Code WC1
TFF350	100, 150, 500 1.3K, 3K in-lb (11.3, 16.9, 56.5, 147, 339 Nm) OEM CW/CCW	Flange to Flange Reaction Torque Sensor • 0.58" center thru-hole • Aluminum construction (up to 1300 in-lb) • 17-4 stainless steel construction (3000 in-lb) • OEM version. Not recommended for end users • 29 AWG, 4 color coded Teflon® lead wires, 6" std. • Weight: 2.9-3.5 oz (82-99 g); 8.7 oz (247 g)	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm F . in. . mm G . in. . mm H . in. . mm I . in. . mm J . in. . mm K . in. . mm L . in. . mm M . in. . mm N . in. . mm O . in. . mm P . in. . mm Q . in. . mm R . in. . mm S . in. . mm T . in. . mm U . in. . mm V . in. . mm W . in. . mm X . in. . mm Y . in. . mm Z . in. . mm	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp. -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 1000Ω nom. Torsional Stiffness (in-lb/rad) 67K -1.31x10 ⁶ Wiring Code WC1
TPT500	120, 180 in-lb (13.6, 20.3 Nm) OEM CW/CCW	Reaction Torque Sensor Designed for Electric Tool • Used in automated assembly torque monitoring systems • Left hand thread and clamp-on shaft mounting • Integral part for Desutter® electric tool • Aluminum construction • 30 AWG, 4 conductor shielded Teflon® cable, 10 ft • Weight: 1.8 oz (51 g)	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm F . in. . mm G . in. . mm H . in. . mm I . in. . mm J . in. . mm K . in. . mm L . in. . mm M . in. . mm N . in. . mm O . in. . mm P . in. . mm Q . in. . mm R . in. . mm S . in. . mm T . in. . mm U . in. . mm V . in. . mm W . in. . mm X . in. . mm Y . in. . mm Z . in. . mm	Rated Output (RO) 1.5 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp. -60 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Torsional Stiffness (in-lb/rad) 72K Wiring Code WC1
MBA500	50-150, 200 lb 50-150, 200 in-lb (222-667, 890 N, 5.6, 16.9, 22.6 Nm) OEM CW/CCW	Torque and Tension Biaxial Sensor • Aluminum construction • CW/CCW and tension/compression • Mounting compatible with Model TFF400 • 28 AWG, 4 conductor shielded PVC cable, 10 ft (one for each axis) • Weight: 6.5 oz (184 g)	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO) 2 mV/V nom, 3 mV/V nom. Nonlinearity ±0.25% RO Hysteresis ±0.25% RO Operating Temp. -45 to 200°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Wiring Code WC1
TFF500	100 in-lb (11.3 Nm)	Reaction Torque Flange to Flange • Anodized Aluminum • Amplified Output • Thru-hole • TEDS • NEMA17 • Fits prime 017PLX Servo Motor • Weight: .35lb (.16 Kg) • See diagram L for application examples	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO) ±10VDC nom. Nonlinearity ±0.5% RO Hysteresis ±0.5% RO Operating Temp. 0 to 160°F Excitation (max) 12-24VDC

For TFF400 Series For TFF400 Series For TDF600 Series For TFF325 For TAT300 For TAT & TDF Series System Calibration Available

TFF=Flange/Flange TPT=Pneumatic Tool MBA=Multi-Comp.

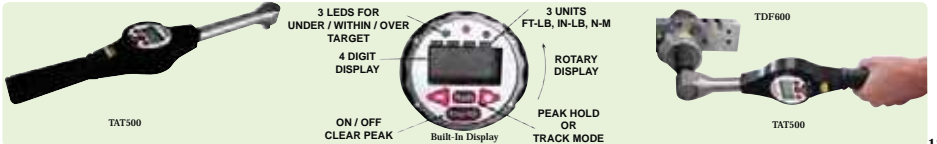
Rotary Torque Sensor Test Stand Applications



Double-coupling test stands up to 3000 Nm are used for quality assurance with the drive engineering of agricultural engines and industrial trucks. The majority of the test items for a 100%-Control is expected to be in torque range up to 1200 Nm. Some sample applications include:

- Electric motors AC,DC,Servo ...
- Power tools grinding, drilling machines ...
- Home appliance dryers, refrigerators, washers...
- Printing machines motors
- Office products copy machines
- Industrial machines motors
- Industrial machines fork lifter, cleaner, pumps, blowers...

Torque Wrench w/ Built in Digital Display

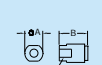
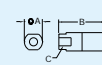
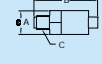
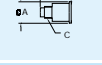
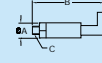
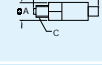
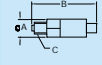
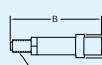

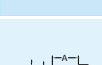


3 LEADS FOR UNDER / WITHIN / OVER TARGET
4 DIGIT DISPLAY
ON / OFF CLEAR PEAK
BUILT-IN DISPLAY
ROTARY DISPLAY
PEAK HOLD OR TRACK MODE

Pressure Sensors (Metal Foil Strain Gauge Technology / Thin Film Technology)

1 bar=14.5 psi=100 Kpa=750.1 mmHg (1 bar=401.4 H₂O=0.987 atm)

Typical Applications & Mounting Guide (More - www.futek.com/apps.aspx)

Model #	Capacities	Description	Dimensions	Specifications
PPF300	300, 500, 1K, 3K, 5K, 7.5K, 10K psi (21, 34, 69, 207, 345, 517, 690 bar) OEM	Pressure Plug Sensor • 17-4 stainless steel • Unamplified output mV range • Amplified version available • Pressure port: 1/4 NPT std. (optional 1/2-20) • 29 AWG, 4 color coded Teflon® lead wires, 6" std. • Weight: 2.5 oz (71 g)	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm F . in. . mm G . in. . mm H . in. . mm I . in. . mm J . in. . mm K . in. . mm L . in. . mm M . in. . mm N . in. . mm O . in. . mm P . in. . mm Q . in. . mm R . in. . mm S . in. . mm T . in. . mm U . in. . mm V . in. . mm W . in. . mm X . in. . mm Y . in. . mm Z . in. . mm	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp. -60 to 250°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Wiring Code WC1
PPF350 Series	300, 500, 1K, 3K, 5K, 7.5K, 10K psi (21, 34, 69, 207, 345, 517, 690 bar) OEM	Pressure Sensor with Cable • 17-4 stainless steel • Unamplified output mV range • Pressure port: 1/4 NPT std. (optional 1/2-20) • 24 AWG, 4 conductor shielded Teflon® cable, 3 ft standard. Quick-disconnect Lemo® receptacle version optional • Weight: 5.5 oz (156 g)	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm F . in. . mm G . in. . mm H . in. . mm I . in. . mm J . in. . mm K . in. . mm L . in. . mm M . in. . mm N . in. . mm O . in. . mm P . in. . mm Q . in. . mm R . in. . mm S . in. . mm T . in. . mm U . in. . mm V . in. . mm W . in. . mm X . in. . mm Y . in. . mm Z . in. . mm	Rated Output (RO) 2 mV/V nom. Nonlinearity ±0.2% RO Hysteresis ±0.2% RO Operating Temp. -60 to 250°F Excitation (max) 18 VDC Bridge Resistance 350Ω nom. Wiring Code WC1
PFS980	58, 87, 145, 290, 1450, 3625, 5800 psi (4, 6, 10, 20, 100, 250, 400 bar)	Semi-Flush Mount Miniature Pressure Sensor • Titanium construction / Nema 4 (IP65) • Compatible with most fluid • Pressure port: M10 X 1 (optional 1/2-20) • Built-in amplified output (VDC and current) • Available in 1-2mV/V, 0-5V, 4-20mA, and 5V ratiometric • 26 AWG, 4 conductor shielded Teflon® cable, 3 ft • Weight: 1.8 oz (50 g)	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO) ±0.25% RO Nonlinearity ±0.25% RO Hysteresis ±0.25% RO Operating Temp. -40 to 257°F Excitation (max) 12-27 VDC Bridge Resistance 350Ω nom. Wiring Code WCS, WC6
PFT510	218, 290, 508, 1015, 1450, 3625, 7250, 10150 psi (15, 20, 35, 70, 100, 250, 500, 700 bar)	Miniature Flush Mount Sensor/ Cable Version • Foil strain gage • Stainless steel construction / Nema 4 (IP65) • Unamplified output mV range • Pressure port: M10 X 1 (optional 3/8-24) • 26 AWG, 4 conductor shielded Teflon® cable, 3 ft • Weight: 0.53 oz (15 g) w/o cable • See diagram M for application examples	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO) ±0.5% RO MAX Safe Overload 150% RO Operating Temp. -4 to 212°F Rated Output (RO) ±1 to 2 mV/V nom. Bridge Resistance 370Ω nom. Excitation Voltage 10 VDC Wiring Code WC1
PMP620/720	PMP620: ±100mBar ±250mBar, ±500mBar 1,2,3,5,10, 20,40,100, 250,400,600,900 bar PMP720: 3,5,10,20 40,100,250,400,600, 900 bar * available in absolute	Low Range Pressure Sensor • Stainless steel construction / Nema 4 (IP65) • Pressure port: 1/4 NPT • Built-in amplified output (VDC and current) • Available in 1-2mV/V, 0-5V, 4-20mA, and 0-10V • Weight: 3.53 oz (100 g) max. • PMP620 recommended for VCal® Certified Reference Sensor. Contact factory for full specification	 A . in. . mm B . in. . mm C . in. . mm D . in. . mm E . in. . mm F . in. . mm G . in. . mm H . in. . mm I . in. . mm J . in. . mm K . in. . mm L . in. . mm M . in. . mm N . in. . mm O . in. . mm P . in. . mm Q . in. . mm R . in. . mm S . in. . mm T . in. . mm U . in. . mm V . in. . mm W . in. . mm X . in. . mm Y . in. . mm Z . in. . mm	Rated Output (RO) ±0.5% RO (PMP620) ±0.25% RO (PMP720) Safe Overload 150% RO Operating Temp. -4 to 257°F Bridge Resistance 3500Ω (mV/V only) Excitation (1-2mV/V version) 5-15 VDC (0-5V version)..... 5-27 VDC (4-20 mA version)..... 12-27 VDC (0-10 V version)..... 15-27 VDC Wiring Code WC1
PMP920	500mBar, 1, 2,-1/+3, 3,5, 10,20,40,100,250, 400, 600 bar *available in absolute	Miniature Pressure Sensor • Stainless steel construction / Nema 4 (IP65) • Compatible with most fluid • Pressure port: M10 X 1 (optional 3/8-24) • Built-in amplified output (VDC and current) • Available in 1-2mV/V, 0-5V, 4-20mA, and 0-5V • 26 AWG, 4 conductor shielded Teflon® cable, 3 ft • Weight: 1.8 oz (50 g) max. w/o cable and electronics	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO) ±0.25% RO Safe Overload 150% RO Operating Temp. -4 to 257°F Rated Output (RO) ±1 to 2 mV/V (0-5V version)..... 5 VDC (4-20 mA version)..... 12-27 VDC (0-5V version)..... 9.5-27 VDC Wiring Code WCS, WC6
PMP930	232, 580, 1450, 3625, 5800, 8700 psi (16, 40, 100, 250, 400, 600 bar) *available in absolute	Miniature Pressure Sensor High Temperature (500°F, 260°C) • Stainless steel construction / Nema 4 (IP65) • Pressure port: M10 X 1 (optional 3/8-24) • Built-in amplified output (VDC) • Resistant to vibration and shock: 30 peak to peak sinusoidal • High temperature 4 conductor shielded Teflon® cable, 3 ft • Weight: 1.8 oz (50 g) max. w/o cable and electronics	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO) ±0.25% RO Safe Overload 150% RO Operating Temp. -4 to 500°F Excitation (1-2mV/V version) 5-15 VDC (0-5V version)..... 5 VDC (0-5V version)..... 9.5-27 VDC Wiring Code WC1, WC5
PMP940	73, 145, 290, 580, 1450, 3625, 5800 psi (5, 10, 20, 40, 100, 250, 400 bar)	Ultra-Miniature Titanium Construction Pressure Sensor • Titanium construction / Nema 4 (IP65) • Ultra light • Pressure port: M6 X 1 (optional 1/4-28) • Output available in unamplified mV range • 26 AWG, 4 conductor shielded Teflon® cable, 3 ft • Weight: 0.53 oz (10 g) max.	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO) ±0.25% RO Safe Overload 150% RO Operating Temp. -4 to 257°F Rated Output (RO) ±1 to 2 mV/V Bridge Resistance 350Ω nom. Excitation 5-15 VDC Wiring Code WC1
PMP950	22K, 29K, 36K, 44K psi (1.5K, 2K, 2.5K, 3K bar) *available in absolute	Miniature High Pressure Sensor • High pressure, up to 3000 bar (43,500 psi) • Stainless steel construction / Nema 4 (IP65) • Pressure port: M10 X 1 (optional 3/8-24) • Built-in amplified output (VDC and current) • Available in 5V ratiometric, 4-20mA, and 0-5V • 26 AWG, 4 conductor shielded Teflon® cable, 3 ft • Weight: 3.53 (100 g)	 A . in. . mm B . in. . mm C . in. . mm	Rated Output (RO) ±0.25% RO Operating Temp. -13 to 257°F Excitation (5 V version) 5 VDC (4-20mA version)..... 12-27 VDC (0-5V version)..... 9.5-27 VDC Wiring Code WCS, WC6
PPT449	20K psi (1.4K bar)	Miniature Pressure Transducer for Direct Cavity Measurement • 17-4 stainless steel • Mounts flush with cavity • Sensing tip can be shaped down 0.05" • Withstands 400°F and 600°F melt • 4 & 6 mm sensing area • Accurate indication of cavity pressure profile • Easy installation • Weight: 1.3 lbs. (0.68 Kg)	 A . in. . mm B . in. . mm C . in. . mm	Nonlinearity ±0.5% RO Hysteresis ±0.5% RO Safe Overload 150% RO Operating Temp. 400 to 600 °F Rated Output (RO) ±1.5 mV/V nom. Excitation (max) 10 VDC Max Bridge Resistance 350 Ω nom. Wiring Code WC4

VCal™ Sensor Verification System

Portable system ideal for on-site full verification & calibration, and quick check of strain gage based Load Cells, Torque, Force, Pressure Sensors

Main Features:

- Follows E4, E74, Z540 test requirements and ISO 9001:2000, ISO 17025 standards, which are supported by quality assurance programs such as A2LA.
- Equipped with internal data storage capability (actual storage size customizable per users' needs) for test data storage and all drivers & data acquisition programs integrated internally.
- Remote management, test data backup & retrieval, tech support and software upgrade via internet.
- User friendly software and system environment, which require no outside training. Easy to follow step by step instructions for installation and use are available online at www.vcal.net and inside the Vcal™ Module.


Specifications:

Input Range	±4.5mV/V
Analog Input Range	±15 VDC, 0 – 20 mA
Bridge Excitation	5 VDC
Default Shunt Cal Values	60.4KΩ, 100KΩ, and 150KΩ
Measuring Rate	4.7 to 600 Hz
Filter Frequency	0.25 to 40 Hz
Storage Temp	0 to 60°C (32 to 140°F)
Temp Probe Range	-55 to 125°C (-67 to 257°F)
Sensor Connection	4 wire, 16 wire
Fuse	250VDC @ 2.0A

Reference Sensor

Futek Certified Reference Sensor has built-in Auto Recognition and NIST traceable calibration test.

- Transducer Electronic Data Sheet

In this catalog, all the models marked with  (VCal™ logo) are Futek recommended Reference Sensors

USB Connection

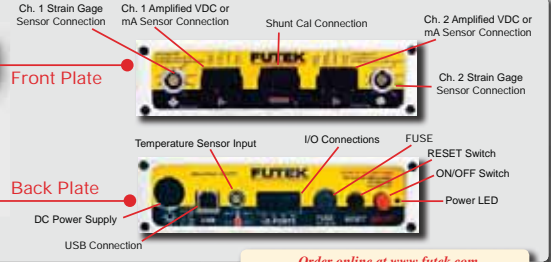
Futek VCal™ box offers USB connection to your PC, which allows convenient high speed data transmission for your verification system.



* PC, Test Stand and Sensors shown above are not included in Standard VCal™ Package. Please consult Futek in US: www.futek.com for accessory information.

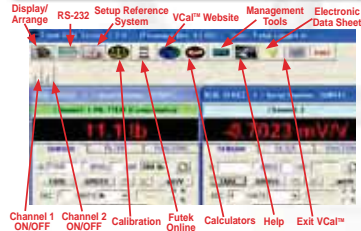
Visit www.vcal.net for more information

Supports



Physical Features:

Length	12.375 in (314.3 mm)	Height	1.625 in (41.27 mm)
Width	6 in (152.4 mm)	Weight	2.8 lbs. (1.3 Kg)

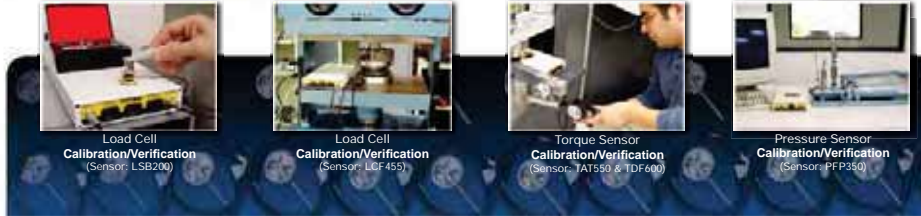


Software Features:

- Data Exports to Excel compatible file
- Built-in calculators for Zero Offset, Span Adjustment, and Unit Conversion
- Supports Linearity, Hysteresis & Repeatability Testing
- Crosstalk Check capability, supports multi-component testing
- Supports multi-range calibrations for reference sensors and test sensors
- Customizable Printout and Certificate

MUST READ!!
Extra Sensor Perception
...Reliability of test results is based on the assumption that the sensors are providing the correct information...When there is a discrepancy in the test results, the credibility of the sensor is immediately in question...Problems like this can be avoided by...

Read more -- www.futek.com/futekMedia.aspx



Celsius (°C) = (°F - 32) / 1.8

Related Instruments

1 Hz = 1 cycle/sec

Model #	Options	Description
CSG110	Options Standard: Configurable voltage & current signal conditioner w/ Din Rail Mounting OEM version. Board only	Inline DC Power Signal Conditioner, Amplifier Voltage & Current • Power supply: 12 - 24 VDC • Jumper selectable bridge excitation of 5 or 10 VDC @ 30 mA (factory default) • Jumper selectable for sensor output range of 0.5 - 4 mV/V • Output: ±10 VDC @ ±2 mV/V (factory default) or 4 - 20 mA @ ±2 mV/V • Built-in 60-4KΩ Shunt Cal w/ External Button • Plastic housing with mating DB9 Female connector for power output side and DB9 Male connector for sensor side • Frequency response: 2 pole filter, 1K Hz (factory standard). Lower or higher frequency response available up to 10K Hz • Span range: ±10%. Zero range: ±30% of output • Operating temperature: 32 to 158°F (0 to 70°C) • Includes 10 ft cable w/ DB9 Female for power side • Unit supplied with analog output for connection to PLC, data acquisition or strip chart • System calibration with load cell, torque, or pressure sensor at additional charge • Dimensions: 3.1"H x 1.7"W x 0.8"D • Weight: 2 oz (56.7 g) • CSG110 with Din Rail Option • CSG100 board only
IBT100	Torque & Angle Recommended for high speed rotary application	Bench Top Rotary Torque & Angle Digital Display • 4x20 menu driven display • High accuracy and scan rate • Memory for 2000 measured values • Peak/Valley capture mode. • Software and Hardware triggers • Digital LP filtering • USB port • Scaled Analog Outputs • Measuring Rate <= 100Hz • Accuracy < 0.1% Full Scale • Working Temperature 32 to 140F (0 to 60 °C) • Input Power 115 VDC or 20 VAC at 50-60 Hz • Input Range 0.5 mV To 3.5 mV, 4 or 6 Wire • Weight: 4.4 lbs • Displays torque, angle or speed or power
IBT500	Back View	Bench Top Signal Conditioner w/ Digital Display • Power supply: 9 - 37 VDC • 120 VAC Wall Socket Power Supply. Converter to 12 VDC included • 60 Conversions per second • Scalable to 5 digits: ±99,999 • 10 VDC @ 120 mA. Excitation to power sensors optional (5 VDC @ 50 mA) • Front Push Button Tare and Shunt Cal • Shunt Cal resistor for calibration • DB9 Female connector for sensor • DB9 Male connector for Analog Output 0 to 10 VDC or 0 to 20 mA • DB9 Male connector for dual setpoint controller (alarm) w/ 2 form C contact relays: 5 Amp Max • DB9 Male connector for RS232 • RS232 Baud rates from 300 to 19,200 • Also available with built-in Junction Box for up to 4 channels • Operating Temperature: 32-130°F (0 to 55°C) • Storage Temperature: -40 to 150°F (-40 to 65°C) • Relative Humidity: 90% at 100°F (38°C) • Options: 4 sensor connections • 110-220 VAC 50 W • 50-60 Hz Power Supply • Dimensions: 6.3"H x 3.4"W x 4.4"D • Weight: 1.75 lb (0.8 Kg)
IHH500	Display View	Handheld Digital Display LCD Touch Panel Signal Conditioner w/ Digital Display • Fast response • USB/RS485 Interface • Battery operation / rechargeable • Durable guard protection • Peak valley min • Recommended for dynamic or rotary torque application • Data logging • Dimensions: (1.89"H x 3.78"W x 5"D) • Recommended panel cutout: 3.622" x 1.772" • Panel or table mountable plastic case • All models available with 9 to 37 VDC power option • Interface software available
IPM500	Options	Panel Mount Signal Conditioner w/ Digital Display • Power supply: 85 to 264 VAC standard (9 to 37 VDC optional) • Scalable to 5 digits: ±99,999 resolution • 60 conversions per second • Bridge excitation: 10 VDC @ 120 mA max (factory default), 5 VDC @ 50 mA • Peak hold, recall and Remote Auto Tare, NEMA 4 front panel • Plug-in screw terminals for all connections • Drives up to 4 sensors 350Ω (min.) full bridge or 0 to 20 mA • Not recommended for dynamic or rotary torque application • Dimensions: (1.89"H x 3.78"W x 5"D) • Recommended panel cutout: 3.622" x 1.772" • Panel or table mountable plastic case • All models available with 9 to 37 VDC power option • Interface software available
IPM600	Display View	Color LCD Touch Panel Signal Conditioner w/ Digital Display • 3.5" Color Touch Panel LCD w/ 320x120 resolution • Scalable to 5 digits: ±99,999 resolution • 2000 conversions per second • Graphing Function • Required Power Source: 100-220 VAC w/ 120 mA @ 9 to 37 VDC DC option • Signal Input Range: ±3.0 mV/V • Sensor excitation: 2.5 VDC, 5 VDC, 10 VDC @ 120 mA • Dual setpoint controller (Alarm) • Hold Functions: Sample, Peak, Valley, Peak-to-peak, Relative max and min, and Inflection hold • Plug-in screw terminal • Operating Temperature: 14-104°F (-10 to 40°C) • Relative Humidity: 80% RH or below • Optional analog output ±5 VDC (4 to 20 mA) w/ DC power supply (Model D612) • Dimensions: 3.59"H x 3.59"W x 4.74"D • Weight: 2.1 lb (0.95 Kg) • Operating Temperature: 14-104°F (-10 to 40°C)
IVS500	VCal™ System	Verification System • Internal memory capability, customizable per user application • Internet capability via PC, allows remote management • Built-in ambient temperature sensor • Test data can be saved in the VCal™ module or directly onto PC • User-Friendly software and system environment, requires no outside training • Supports ISO9000-2000, ISO17025, E74, E4, Z540 & Other Standards • Automated or manual reference calibration • Built-in Calculators • Sensor auto recognition capability • Supports sensors with mV/VDC or mA outputs • Built-in Shunt Cal measurement with scaling for each input channel. Supports external Shunt Cal resistor • Additional features for troubleshooting strain-gaged sensors, and for the revalidation of overloaded sensors • Multi-component sensor testing with crosstalk check capability • Automated or manual test input • Hardware & Software included, except PC • Supports IEEE 1451.4 standard (TEDS)

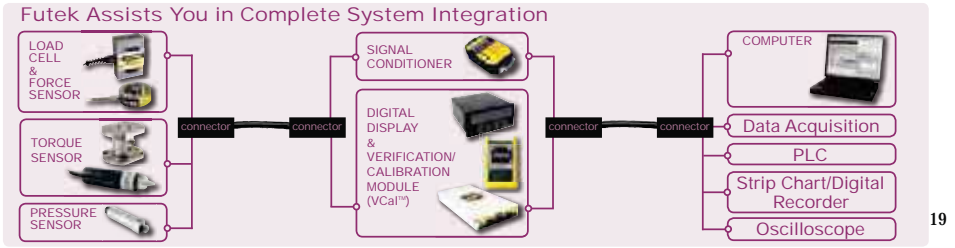
Coming Soon!

(DAQ) Data Acquisition System w/ Supporting Software

4, 8, 16, custom channel

Contact FUTEK!

2-4 Channel Summing Junction Box, DB9 Terminal Block IAC150, Mating Connector & Cable Assembly, Connectors, Shunt Cal Resistor (1/4 Watt, 10 PPM/°C), System Calibration Available (see page 2), Interface Software & TEDS Option Available



ORDER INFORMATION

To Place an Order:

- Order may be placed ONLINE, via mail, phone, fax or email at: www.futek.com
- Futek Advanced Sensor Technology, 10 Thomas, Irvine, CA 92618
- Tel: (949)465-0900 / (800)23-FUTEK (Toll Free)
- Fax: (949)465-0905
- Email: futek@futek.com
- Please include FUTEK model #, Capacity and any other special features that you require.
- Please provide Ship To & Bill To information and also Shipping method if preferred
- For terms and conditions of Sales, Warranty, & Return policy, please visit www.futek.com, refer to your quotation, or contact Sales at futek@futek.com.
- Also visit www.futek.com for full details of "FUTEK Customers' Bill of Rights" which includes a no risk policy and total customer satisfaction programs.



FUTEK SERVICES

- Sales and Engineering Services:**
- Our engineers can provide you with comprehensive services for the development of a custom design and/or technical inquiries regarding existing standard products.
 - As part of our customer service efforts to promote our quality policy, we provide full Technical Support Monday through Friday for ANY FUTEK Product.
 - Custom software development which include Data acquisition software, feed back control & sensor application software.
 - Consulting services for sensor related designs
 - R & D for challenging Custom Designs
 - Finite Element Analysis (FEA) for optimization of standard or custom products
- Calibration Information and Services:**
- FUTEK provides NIST traceable calibration services for load cells, torque sensors, & pressure sensors.
 - FUTEK also offers complete System Calibration with displays &/or amplifiers.
 - FUTEK's Calibration Department is fully accredited to ISO/IEC 17025:2005 through its independent accreditor A2LA. This certification includes accreditation to ANSI/NCSL Z540-1-1994. FUTEK also meets the requirements of MIL-STD-45662A, ASTM E-4 and E-74.
 - Calibration records available 24 hrs. online at www.futek.com/cert.aspx by using your sensor ID #.



Customer Support Hotline
1 (800) 23-FUTEK
(949) 465-0900

24 Hr Tech Support at www.futek.com

Product Drawing & Price List Online

Wide Selection of Off-The-Shelf Products

NIST Traceable Calibration Certificate Online

ISO/IEC 17025:2005 Accredited by A2LA
This certification includes accreditation to ANSI/NCSL Z540-1-1994

OEM & Custom Capability

Calibration & Strain Gage Services

Fax or Email Your Sensor Applications for Engineering Consultation & Evaluation

Contact FUTEK Directly or Visit www.futek.com for Authorized Representatives in Your Area

WIRING CODES

WC1 FUTEK 8-PIN WIRE
 RED (+E)
 GREEN (-E)
 WHITE (+B)
 BLACK (-B)
 BLUE (+S)
 BIELD

WC2 MODEL: L8000/L8020/L8000/L8020
 GREEN (+E)
 WHITE (-E)
 BLACK (+B)
 WHITE (-B)

WC3 MODEL: L8B200
 RED (+E)
 GREEN (-E)
 WHITE (+B)
 BLACK (-B)

WC4 FUTEK 8-PIN WIRE
 RED (+E)
 GREEN (-E)
 WHITE (+B)
 BLACK (-B)
 BLUE (+S)
 BIELD

CC4 LEVO 4 PIN
 WHITE (+E)
 RED (-E)
 GREEN (+B)
 BLACK (-B)

CC13 BENDIX 4-PIN

Pin #	W/C	W/C	W/C	W/C	W/C
A	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
B	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
C	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
D	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
E	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
F	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)

CC15 DB9 w/ TEDS

Pin #	W/C	W/C	W/C	W/C	W/C
1	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
2	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
3	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
4	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
5	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
6	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
7	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
8	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
9	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)

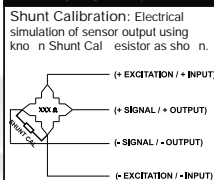
CC11 6 PIN BINDER

Pin #	W/C	W/C	W/C	W/C	W/C
A	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
B	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
C	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
D	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
E	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)
F	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)

CC12-13 12 PIN BINDER

Pin #	W/C	W/C	W/C	W/C	W/C	W/C	W/C	W/C	W/C	W/C	W/C
A	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)
B	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)
C	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)
D	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)
E	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)
F	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)
G	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)
H	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)
I	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)
J	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)
K	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)
L	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)	GREEN (-E)	WHITE (+B)	BLACK (-B)	BLUE (+S)	RED (+E)

SHUNT CAL



- Instructions
- Connect sensor to instrument. Tare zero while unloaded and stabilized.
 - For positive output, place Shunt Cal resistor across +E citation and - output. Check output per given values as stated on Certificate of Futek line. Adjust accordingly.

* For Shunt Cal Calculator, please visit www.futek.com

Lemo: Receptacle# EGG.0B.304.CLL Connector# FGG.0B.304.CLAD35

Hirose: Receptacle# HR10-7R-6S Connector# HR10-7P-6P

Microtech: Receptacle# DR-4S-4 Connector# DP-4S-1

Bendix (6 Pin): Receptacle# PTO2A-10-6P Connector# PTO6A-10-6S-SR

Bendix (PCO4 Type): Receptacle# PCO4E-10-6P Connector# PCO6E-10-6S-SR



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10 grams - 001 resolution
see pg. 6

Load Cell

1 - 1 million lbs
anistat load cell
see pg.

Reaction Torque

5 in-oz - 500lbf
Flange to Flange
see pg. 5

Rotary Torque

- 1K Nm
on-contact
see pg. 6

Industry Standards

FUTEK

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